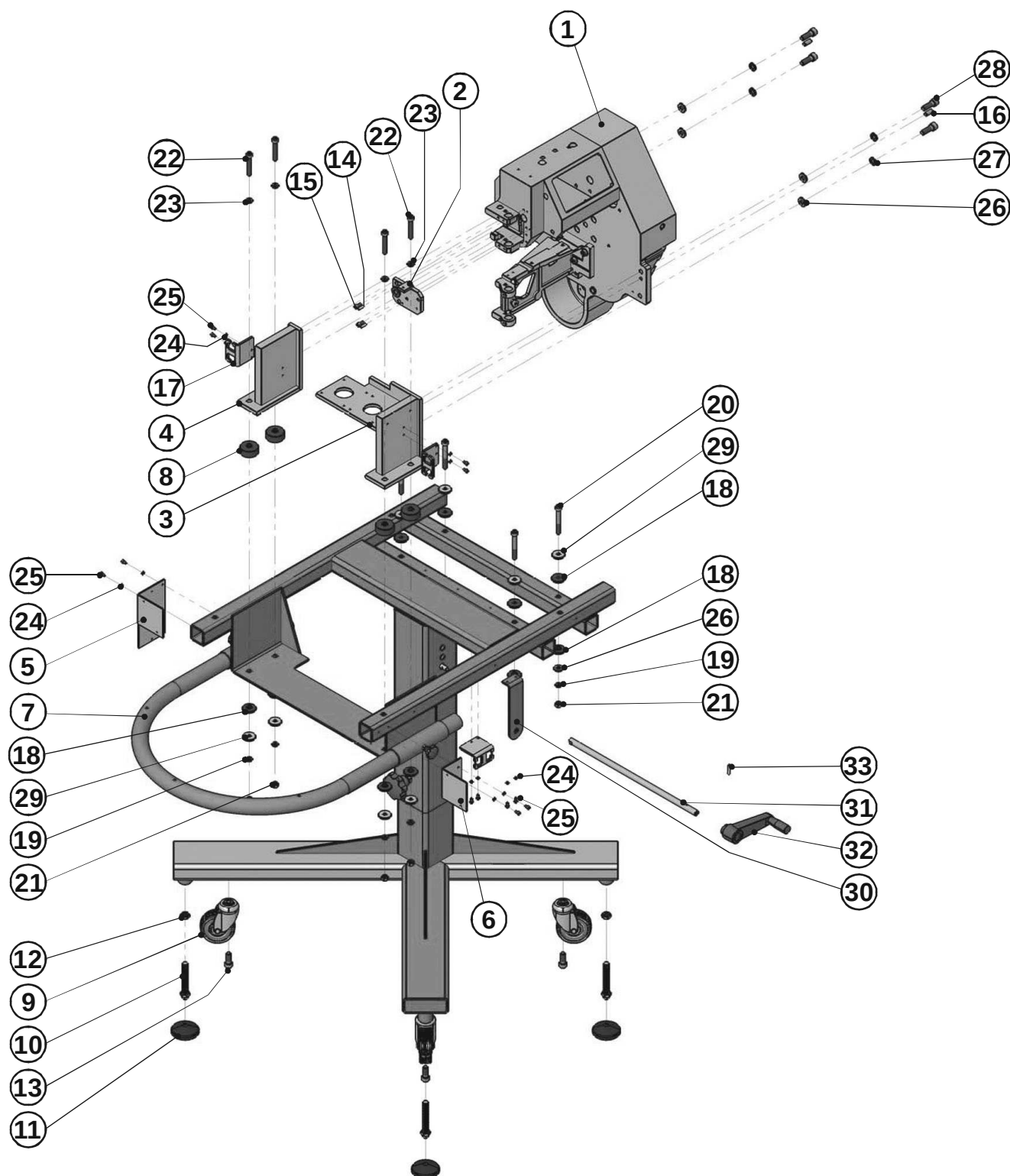


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FRAME ASSEMBLY



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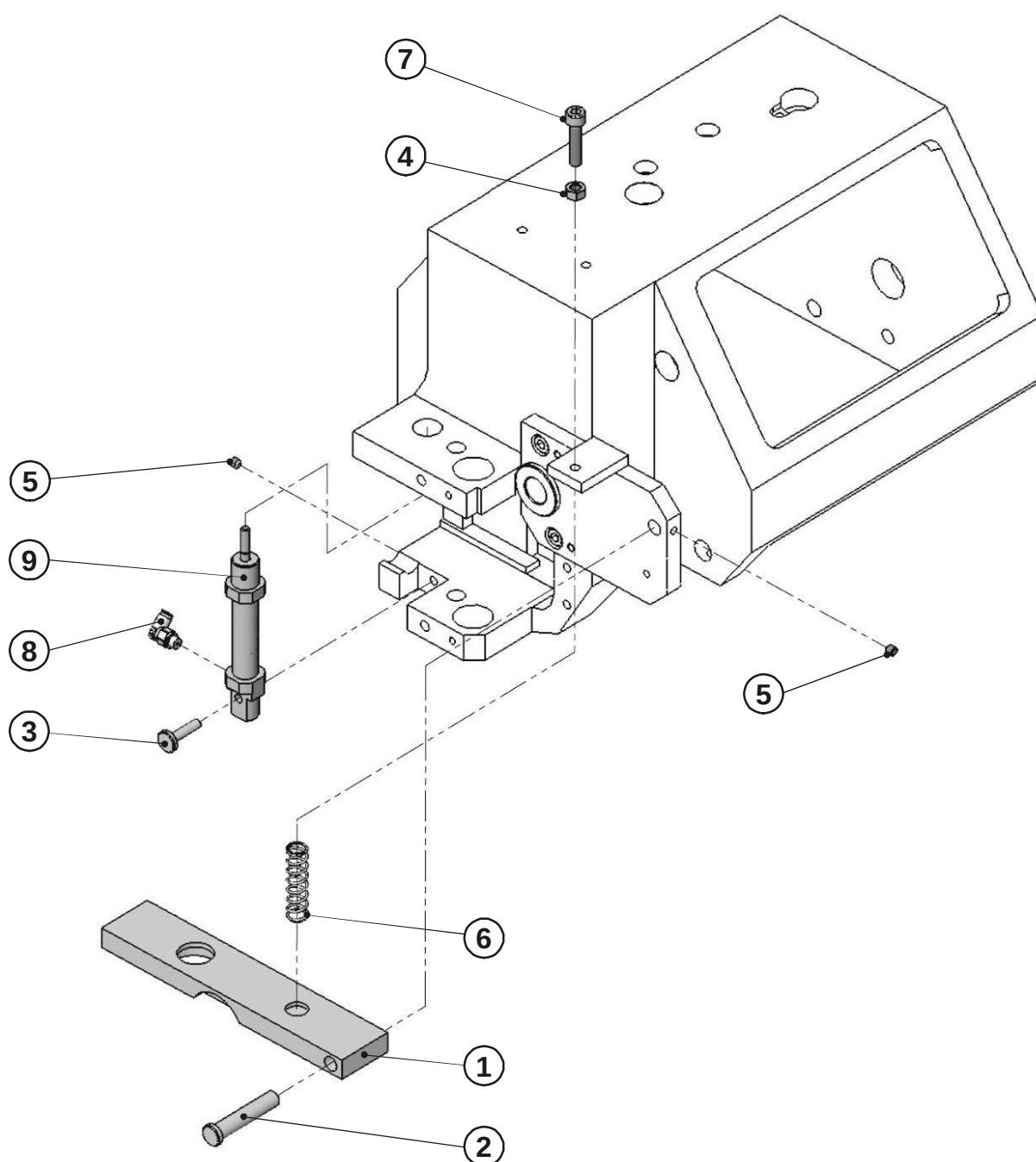
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FRAME ASSEMBLY

DET	PART NUMBER	DESCRIPTION	QTY.
01	71.6132.1.017	ARM. ASSEMBLY	1
02	71.1253.8.027	UPPER LOOPER SUPPORT	1
03	71.1223.6.100	PIN 4mx16 DIN 7 BN12	1
04	71.1223.6.101	SCREW M5-12 DIN912	1
05	71.1565.3.031	MOUTING BRACKET MACHINE - RIGHT	1
06	71.1565.3.032	MOUTING BRACKET MACHINE - LEFT	1
07	04.9071.0.000	PIN 8-20 ISO 2338A	1
08	17.0095.1.273	HOLDER	4
09	12.0008.6.520	HOLDER	4
10	12.0008.6.523	SHOCK MOUNT	4
11	12.0008.6.524	WASHER	4
12	08.6712.9.000	SHOCK MOUNT	4
13	08.6000.0.025	HOLDER	4
14	12.1010.0.004	STAND EBS	2
15	08.6000.5.012	SPRING WASHER M8 DIN 128	2
16	12.1010.0.820	SCREW M8-65 DIN 912	2
17	19.0082.3.433	NUT M8 DIN934	3
18	17.0095.1.272	SCREW M87-50 DIN 912	12
19	08.6802.8.000	WASHER M8 DIN 125	8
20	08.6000.8.065	SPRING WASHER M4	4
21	08.6702.8.000	SCREW M4-8 DIN 912	8
22	08.6000.8.050	WASHER 10,5 CSN 02 1702	4
23	08.6852.8.000	SPRING WASHER M10	4
24	08.6802.4.000	SCREW M10-30 DIN 912	12
25	08.6000.4.008	BASE PLATE	12
26	08.6852.0.000	SCREW M12X100	8
27	08.6802.0.000	ROLLER LRA-TPA	4
28	08.6000.0.030	NUT M12 CSN 02 1403	4
29	17.0019.0.441	SCREW M10-25 DIN 912	8
30	71.1451.5.050	HOLDER	1
31	71.1719.2.001	TUBBING	1
32	71.1319.2.003	CRANK	1
33	12.1010.0.045	PIN	1

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NEEDLE BAR LIFTER



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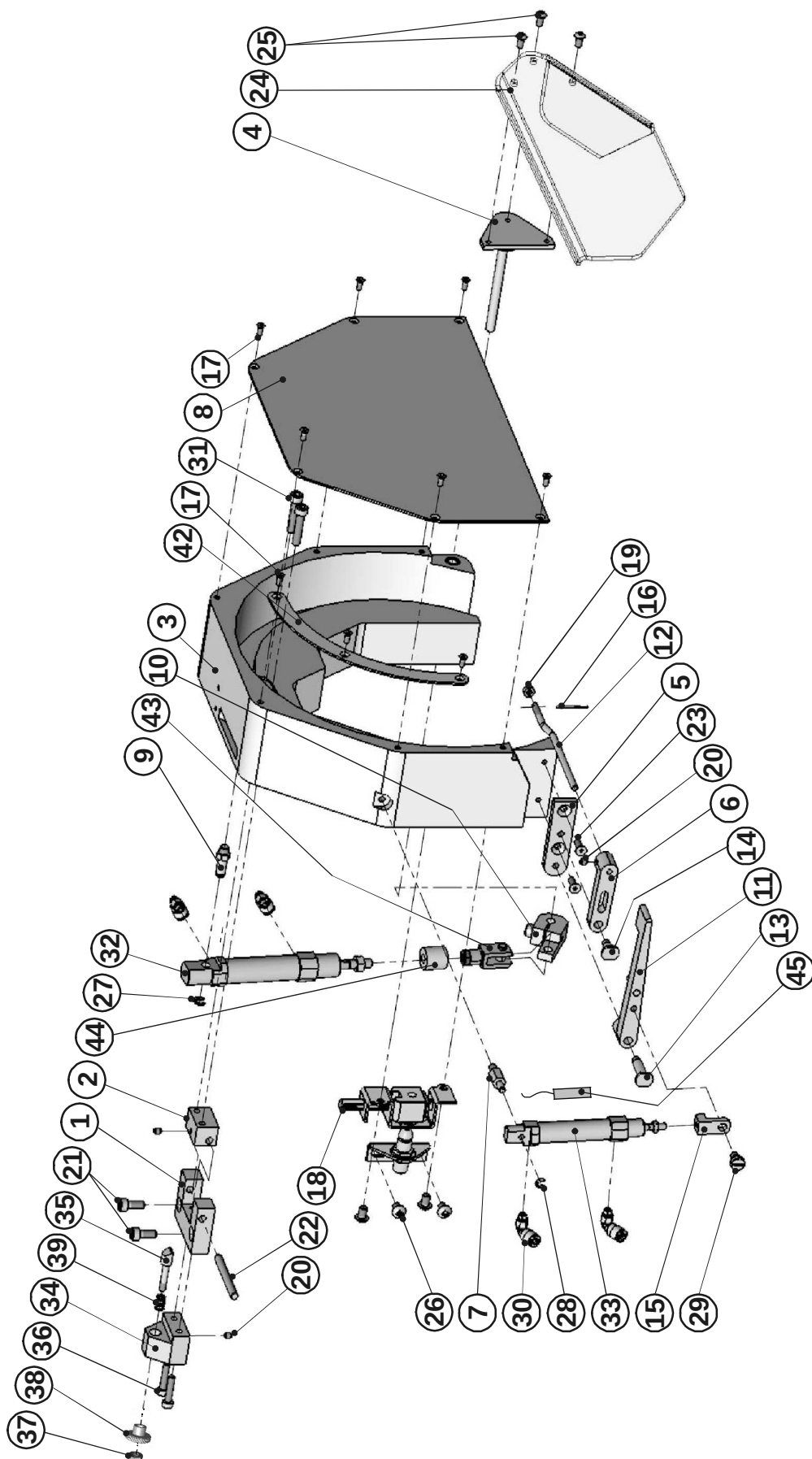
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NEEDLE BAR LIFTER

DET	PART NUMBER	DESCRIPTION	QTY.
01	71.1321.1.038	NEEDLE BAR LIFTER	1
02	71.1187.4.023	STUD	1
03	71.1225.5.042	STUD	1
04	08.6702.5.000	NUT M5 ISO 4032	1
05	08.6400.4.005	SCREW M4-4 DIN 916	2
06	24971069	SPRING LC 032E-12	1
07	08.6000.5.022	SCREW M5-22 DIN 912	1
08	12.0008.3.809	CONNECTOR KJL02-M5	1
09	12.0008.3.765	CYLINDER C85N10-10S	1

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THREADER, NEEDLE COVER



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THREADER, NEEDLE COVER

DED	PART NUMBER	DESCRIPTION	QTY.
01	71.1241.8.083	HINGE	1
02	71.1242.8.036	HINGE	1
03	71.1587.6.007	GUARD	1
04	71.1557.4.044	MOUNTING SHAFT GUARD FLAP	1
05	71.1663.1.027	PLATE	1
06	71.1663.1.029	THREADER ARM	1
07	71.1664.1.018	STUD	1
08	71.1586.1.017	COVER	1
09	71.1273.9.139	STUD	1
10	71.1661.8.041	LEVER	1
11	71.1664.1.014	LEVER EXTENSION	1
12	71.1195.5.015	THREADER ROD	1
13	71.1174.1.015	STUD	1
14	71.1174.1.012	STUD	1
15	71.1664.1.017	PISTON ROD	1
16	37213001	NEEDLE THREADER	1
17	08.6100.3.008	SCREW M3-8	9
18	12.0008.6.228	LATCH	1
19	08.6702.4.000	NUT M4	1
20	08.6400.4.005	SCREW M4-5	3
21	08.6000.5.012	SCREW M5-12	2
22	12.1010.2.020	PIN 5h-50	1
23	08.6100.4.012	SCREW m4-12	2
24	71.1570.0.032	GUARD FLAP	1
25	08.6202.4.008	SCREW M4-8	3
26	08.6200.5.008	SCREW M5-8	4
27	12.1045.0.004	RETAINING RING 4	1
28	12.1045.0.003	RETAINING RING 3,2	1
29	22.0182.0.000	SCREW M5x4	1
30	12.0008.3.815	SPEED CONTROLLER AS 1211-MB-02	4
31	08.6000.5.030	SCREW M5-30	2
32	12.0008.3.609	CYLINDER C85N12-25	1
33	12.0008.3.735	CYLINDER C85N10-20	1
34	71.1241.8.084	HOLDER	1
35	71.1241.8.085	STUD	1
36	08.6000.4.020	SCREW M4-20	2
37	08.6710.4.000	NUT M4	1
38	17.0017.2.041	NUT M4	1
39	12.3010.0.009	SPRING LC 020C 03 M	1
40			
41			
42	71.1488.1.006	PLATE	1
43	71.1661.8.044	SPACER	1
44	12.0008.3.806	KNUCKLE GKM6-12	1
45	06.7100.0.029	SENSOR BQ11	1

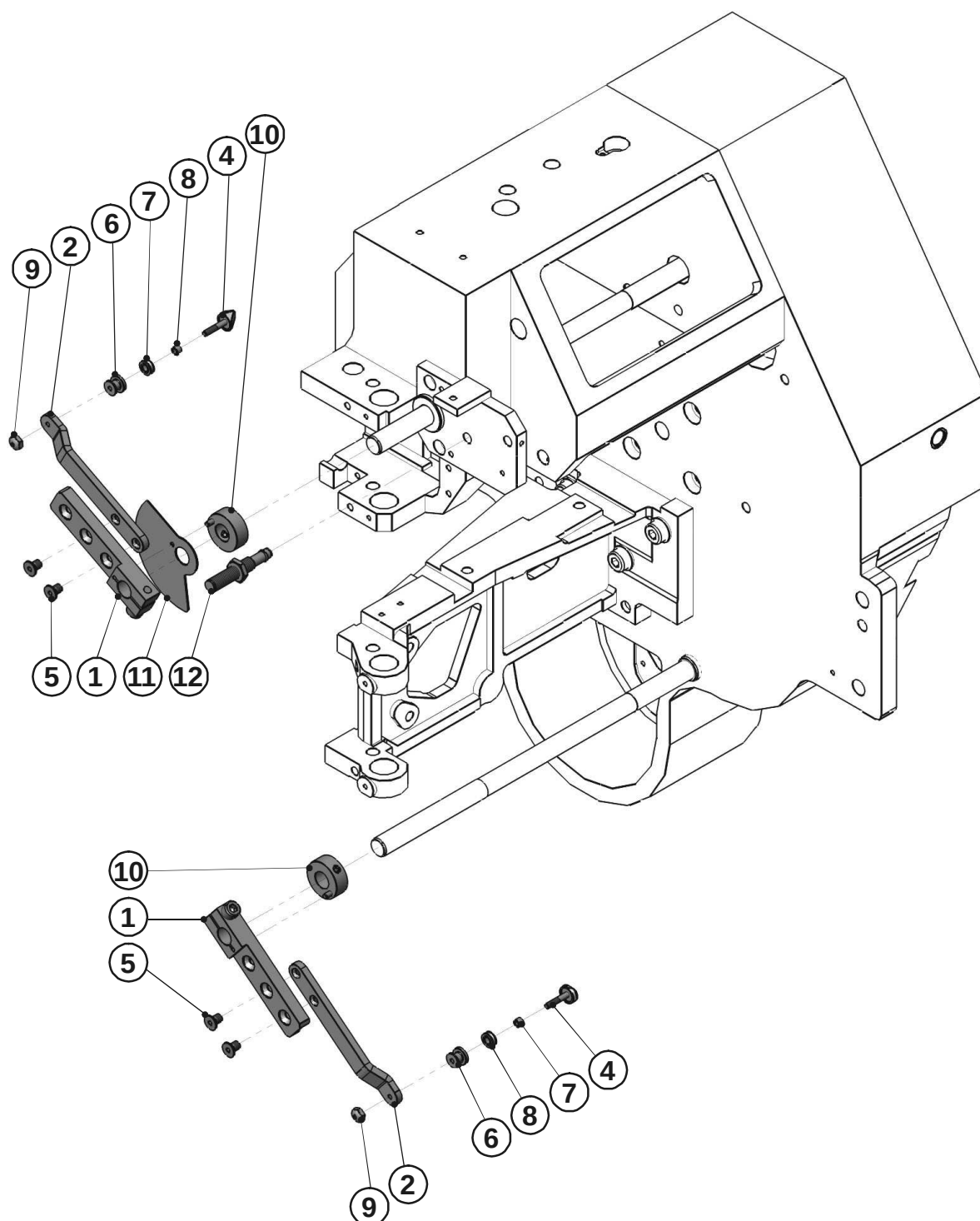
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UPPER AND LOWER LOOPER



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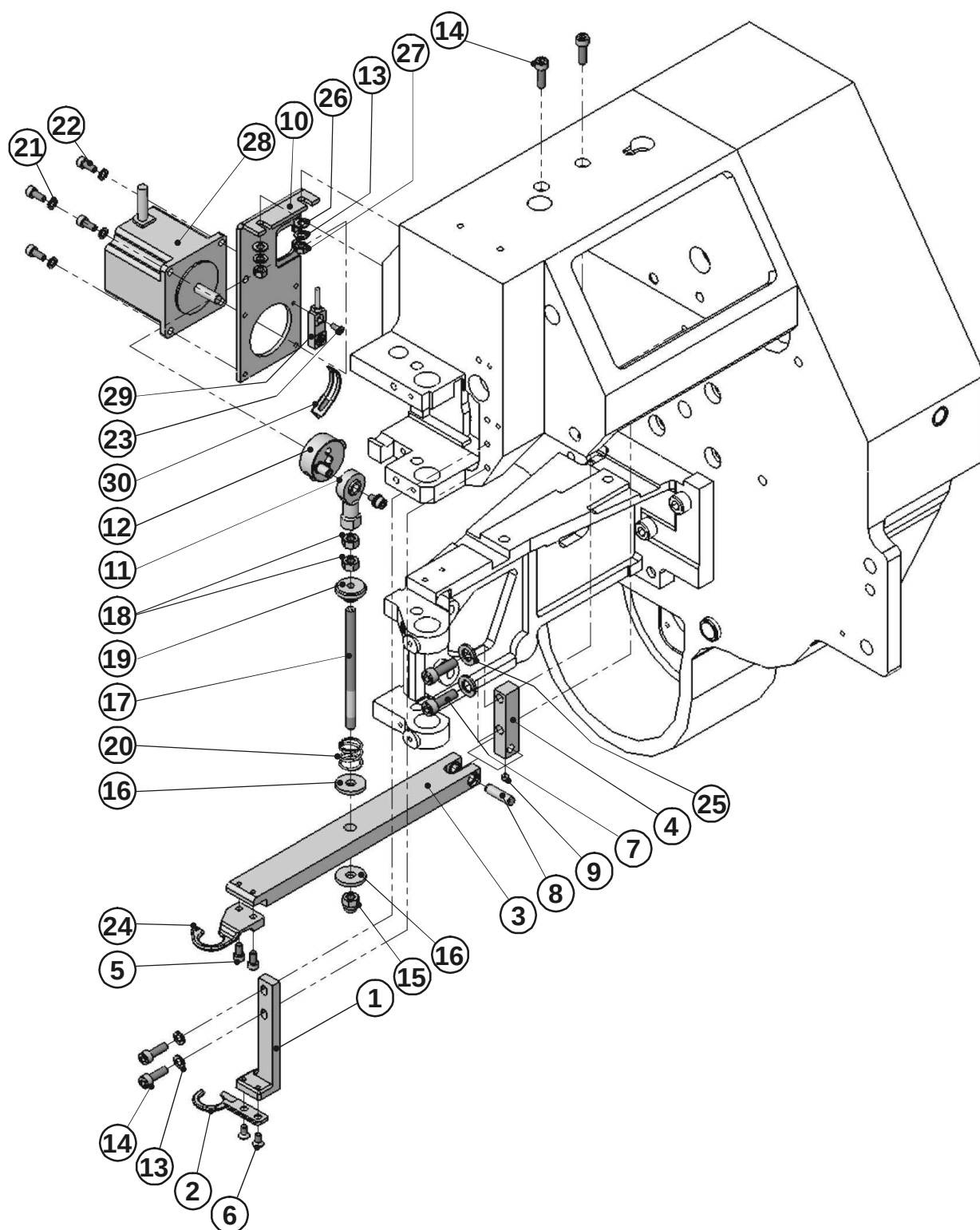
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UPPER AND LOWER LOOPER

DET	PART NUMBER	DESCRIPTION	QTY.
01	71.1325.2.045	LOOPER ARM BRACKET	2
02	71.1463.5.017	LOOPER ARM	2
03			
04	71.1723.1.023	LOOPER	2
05	08.6100.5.008	SCREW M5-8	4
06	71.1174.3.004	LOOPER SPACER	2
07	36341035	LOOPER ROLLER	2
08	31413002	SPACER	2
09	31815017	NUT M5-40	2
10	71.1515.1.043	LOCATING COLLAR 12	2
11	71.1325.5.053	SENSOR PLATE	1
12	12.0010.4.025	SENSOR	1

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THREAD TENSION



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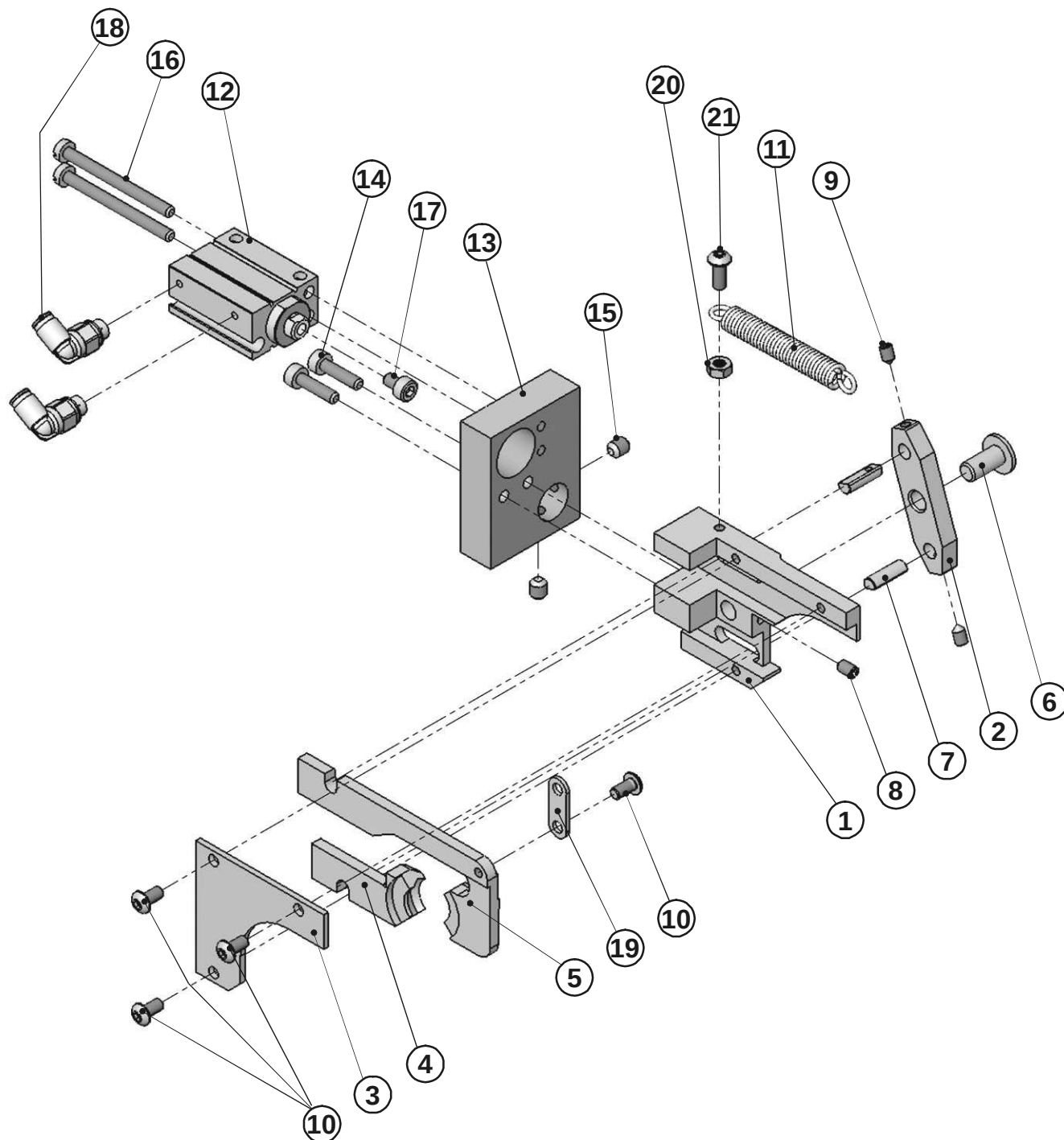
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THREAD TENSION

DET	PART NUMBER	DESCRIPTION	QTY.
01	71.1325.2.056	TENSION PLATE MOUNT	1
02	71.1661.1.101	TENSION PLATE	1
03	71.1332.4.001	BAR	1
04	71.1222.3.057	PIVOT MOUNT	1
05	08.6000.4.008	SCREW M4-8	2
06	08.6100.4.008	SCREW M4-8	2
07	08.6000.6.020	SCREW M6-20	2
08	12.1010.2.019	PIN 6h6-22	1
09	08.6400.4.005	SCREW M4-5	1
10	71.1451.5.096	MOTOR HOLDER	1
11	12.0008.3.700	BEARING ROD END KJ6D	1
12	71.1135.2.006	ECCENTRIC	1
13	08.6802.5.000	SPRING WASHER M5	4
14	08.6000.5.016	SPRING WASHER M5	4
15	08.6722.6.000	NUT M6	1
16	71.1677.0.005	WASHER	2
17	71.1129.1.029	SCREW	1
18	08.6702.6.000	NUT M6	2
19	71.1159.3.013	ADJUSTABLE NUT	1
20	24971495	SPRING LC 045-01	1
21	08.6802.4.000	SPRING WASHER M4	4
22	08.6000.4.010	SCREW M4-10	4
23	08.6100.3.008	SCREW M3-8	1
24	71.1721.1.134	TENSION FINGER	1
25	08.6802.6.000	SPRING WASHER M6	2
26	08.6825.5.000	WASHER 5,3	2
27	08.6702.5.000	NUT M5	2
28	06.7100.0.011	MOTOR U3 SX23-1412	1
29	06.7100.0.016	SENSOR FLAT	1
30	71.1325.5.048	SENSOR PLATE	1

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BUTTON CHUCK JAW



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BUTTON CHUCK JAW

DET	PART NUMBER	DESCRIPTION	QTY.
01	71.1554.1.065	BUTTON CHUCK BODY	1
02	71.1666.1.026	LEVER	1
03	71.1577.8.058	PLATE	1
04	71.1784.1.034	CHUCK JAW INNER	1
05	71.1784.1.033	CHUCK JAW OUTER	1
06	71.1164.1.041	STUD	1
07	71.1121.1.011	PIN 6h6-22	2
08	08.6400.3.005	SCREW M3-5	1
09	08.6420.3.005	SCREW M3-5	2
10	08.6200.3.006	SCREW M3-6	4
11	34973041	SPRING LE 041C 07 M	1
12	12.0008.3.631	CYLINDER CUJB10-15D	1
13	71.165.8.068	PLATE	1
14	08.6000.3.012	SCREW M3-12	2
15	08.6400.4.005	SCREW M4-5	2
16	08.6032.3.035	SCREW M3-35	2
17	08.6000.3.005	SCREW M3-5	1
18	12.0008.3.809	CONNECTOR KJL02-M5	2
19	71.1175.4.011	HOLDER	1
20	08.6700.3.000	NUT M3	1
21	086200.3.008	SCREW M3-6	1

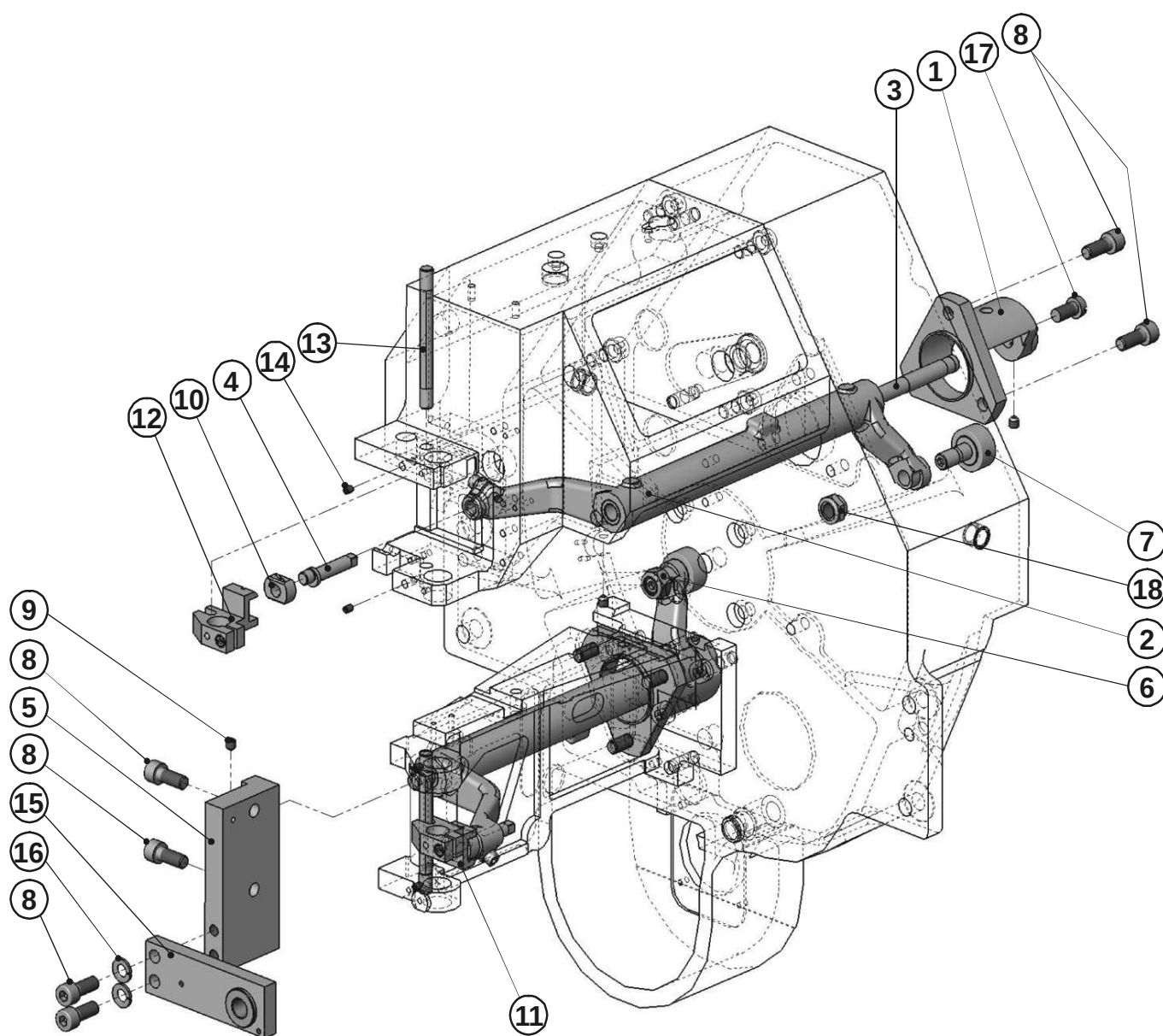
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NEEDLE BAR MECHANISM LOWER AND UPPER



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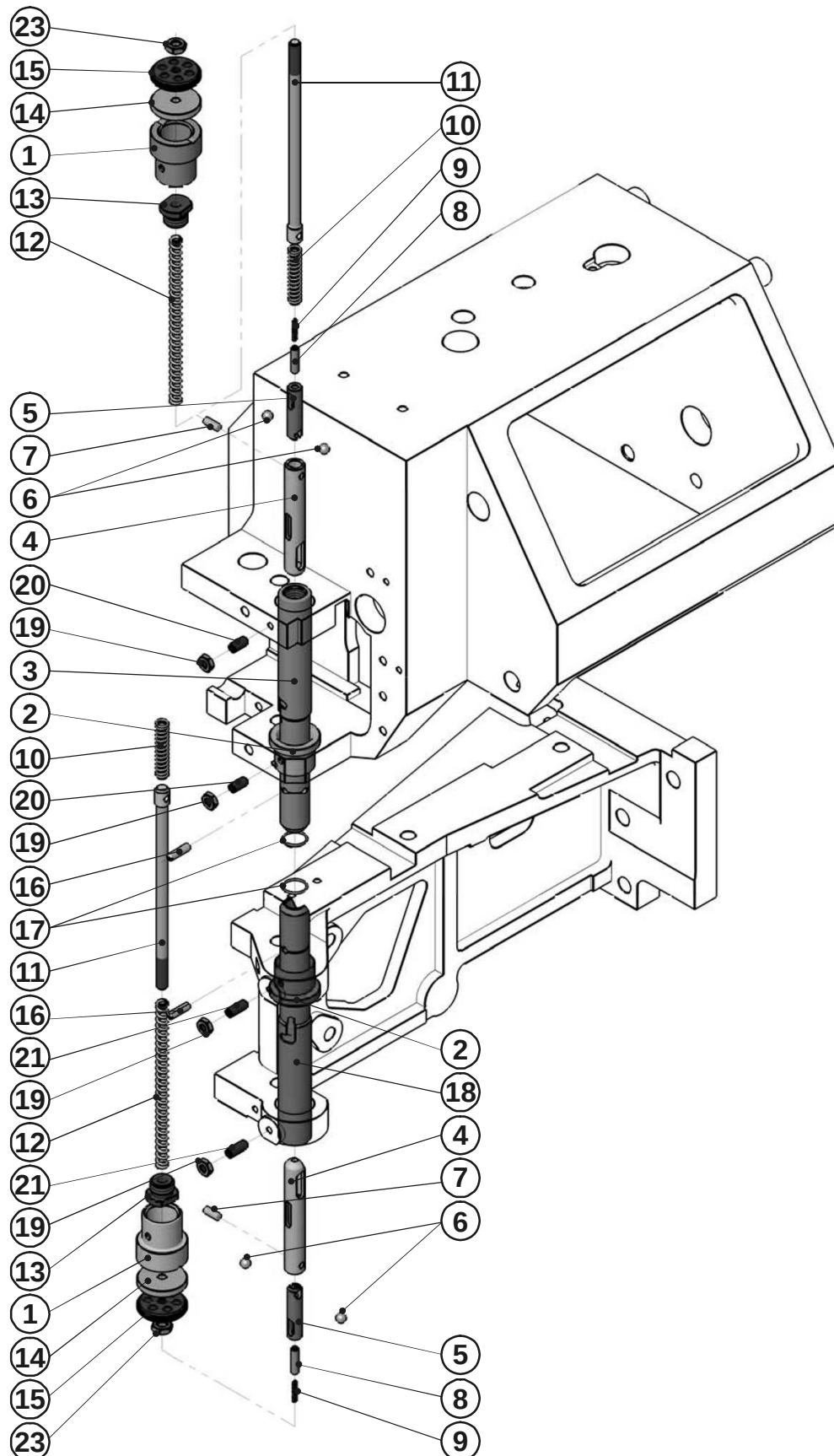
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NEEDLE BAR MECHANISM LOWER AND UPPER

DET	PART NUMBER	DESCRIPTION	QTY.
01	71.1552.1.048	CONSOLE	2
02	71.1669.1.014	ROCKER ARM	2
03	71.1172.3.007	SHAFT	2
04	71.1651.8.030	ECCENTRIC STUD	2
05	71.1552.1.049	SUPPORT	1
06	08.6432.0.200	NUT M10x1	1
07	12.2099.2.000	CAM FOLLOWER KR26	2
08	08.6000.8.020	SCREW M8-20	9
09	08.6400.6.006	SCREW M6-6	4
10	17.0045.1.062	BLOCK	2
11	71.1344.1.002	NEEDLE BAR CLAMP LOWER	1
12	71.1344.1.003	NEEDLE BAR CLAMP UPPER	1
13	71.1177.2.035	BAR	2
14	08.6400.4.006	SCREW M4-6	4
15	71.1552.1.070	SUPPORT	1
16	08.6802.8.000	SPRING WASHER M8	2
17	08.6017.8.016	SCREW M8-16	1
18	71.1651.8.084	NUT M10x1	1

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NEEDLE BAR ASSEMBLY



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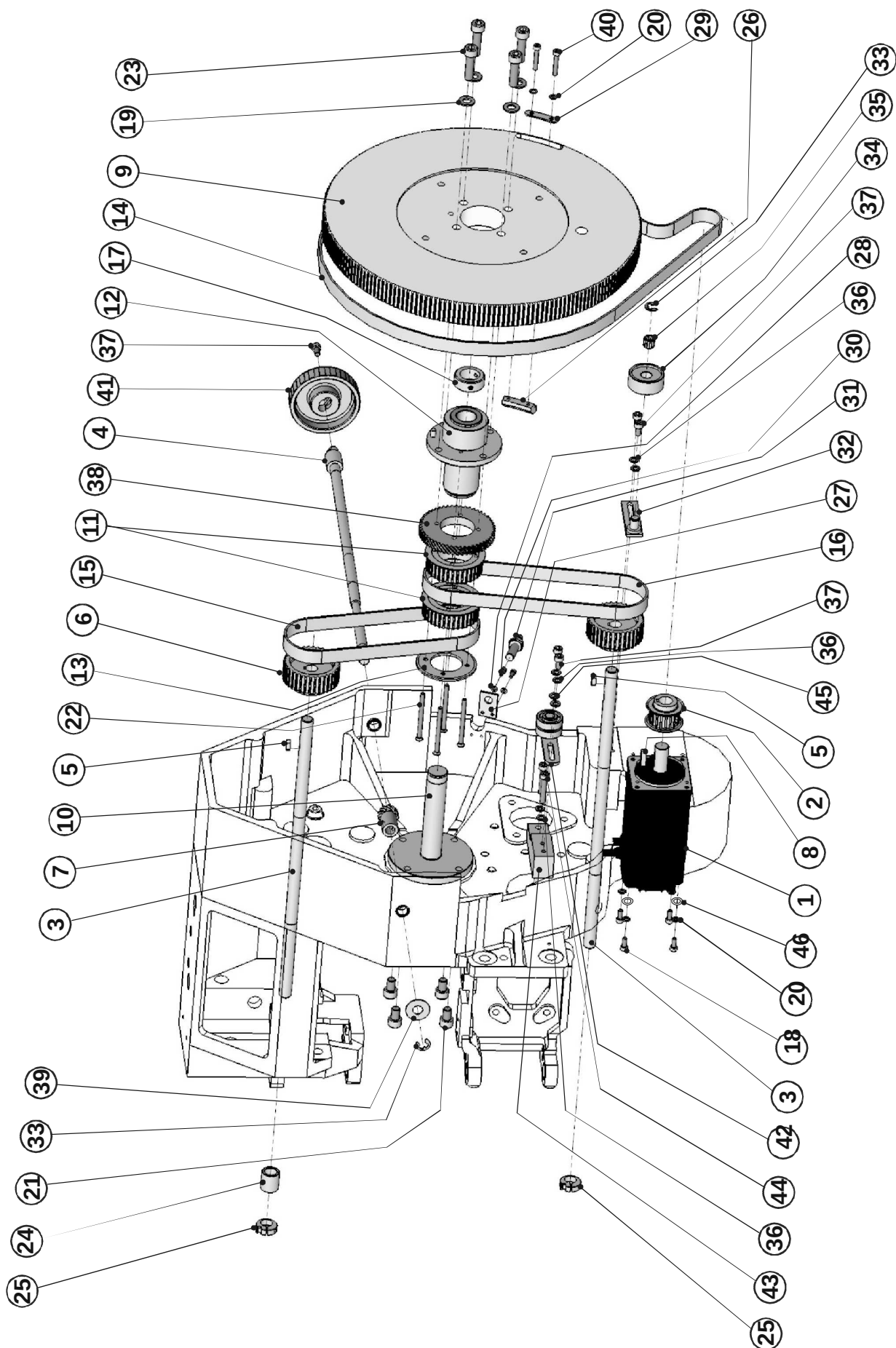
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NEEDLE BAR ASSEMBLY

DET	PART NUMBER	DESCRIPTION	QTY.
01	36523021	NEEDLE BAR BUSHING	2
02	36523022	SMALL BUSH	2
03	31697003	NEEDLE BAR	1
04	35511071	NEEDLE SUPPORT SLEEVE	2
05	31566008	NEEDLE CLAMP SLEEVE	2
06	22965006	BALL	4
07	31111009	CONNECTING PIN	2
08	36771021	NEEDLE STOP	2
09	36531010	NEEDLE STOP SPRING	2
10	36532022	NEEDLE LOCK SPRING	2
11	31674025	SLEEVE EXTENSION	2
12	36532021	NEEDLE CAP SPRING	2
13	31695011	NEEDLE BAR SPRING CAP	2
14	31412001	SPRING PLUNGER WASHER	2
15	31593007	SLEEVE ADJUST NUT	2
16	31264001	NEEDLE STOP PIN	2
17	35131002	NEEDLE STOP PIN RETAINER	2
18	31697002	NEEDLE BAR	1
19	08.6712.4.000	NUT 10-32	4
20	08.6420.4.010	NUT M4	2
21	08.6420.4.012	SCREW M4x10	2
22	00200038	SCREW M4x12	1
23	08.6710.5.000	NUT M5	2

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GEAR TRAIN AND MOTOR ASSEMBLY



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GEAR TRAIN AND MOTOR ASSEMBLY

DET	PART NUMBER	DESCRIPTION	QTY.
01	06.7100.0.015	SERVO MOTOR MITSUBISHI	1
02	71.1634.1.146	PULLEY	1
03	71.1172.8.011	LOOPER SHAFT	2
04	71.1173.7.040	SHAFT	1
05	12.4030.0.412	KEY	2
06	71.1622.5.012	PULLEY	2
07	71.1622.5.025	GEAR	1
08	12.4030.0.001	KEY	1
09	71.1651.6.019	CAM - NEEDLE BAR	1
10	71.1184.6.001	DRIVE GEAR STUD	1
11	71.1179.3.001	PULLEY	2
12	71.1178.4.003	HOLDER	1
13	71.1178.4.006	WASHER	1
14	12.5050.2.017	BELT 1150 5M GT15	1
15	12.5050.2.016	BELT 460 5M GT15	1
16	12.5050.2.015	BELT 510 5M GT15	1
17	71.1178.4.007	COLLAR 20H8	1
18	08.6000.4.016	SCREW M4-16	4
19	08.6852.8.000	WASHER M8	4
20	08.6802.4.000	SPRING WASHER M4	6
21	08.6000.8.012	SCREW M8-12	4
22	08.6112.4.055	SCREW M4-55	4
23	08.6000.8.030	SCREW M8-30	4
24	71.1313.2.211	BUSHING	1
25	17.0043.6.351	COLLAR 12	2
26	71.1325.5.047	SENSOR SEGMENT	1
27	71.1223.6.103	HOLDER	1
28	08.6802.3.000	SPRING WASHER M3	2
29	71.1223.6.104	PLATE	1
30	08.6000.3.008	SCREW M3-8	2
31	12.0010.4.093	SENSOR	1
32	19.0033.8.412	TIGHTENER ROLLER	1
33	17.0027.4.085	LOCK RING 7	2
34	71.1178.4.008	ROLL	1
35	12.2050.0.007	BEARING	1
36	08.6802.5.000	SPRING WASHER M5	6
37	08.6000.5.010	SCREW M5-10	5
38	71.1178.4.004	GEAR	1
39	07.6321.0.001	BEARING PLATE	1
40	08.6000.4.025	SCREW M4-25	2
41	71.1671.2.025	HAND WHEEL	1
42	15.1128.0.050	TENSION PULLEY	1
43	71.1223.6.105	SPACER	1
44	08.6000.5.030	SCREW M5-30	2
45	08.6852.5.000	WASHER 5,3	2
46	08.6852.4.000	WASHER M4	4

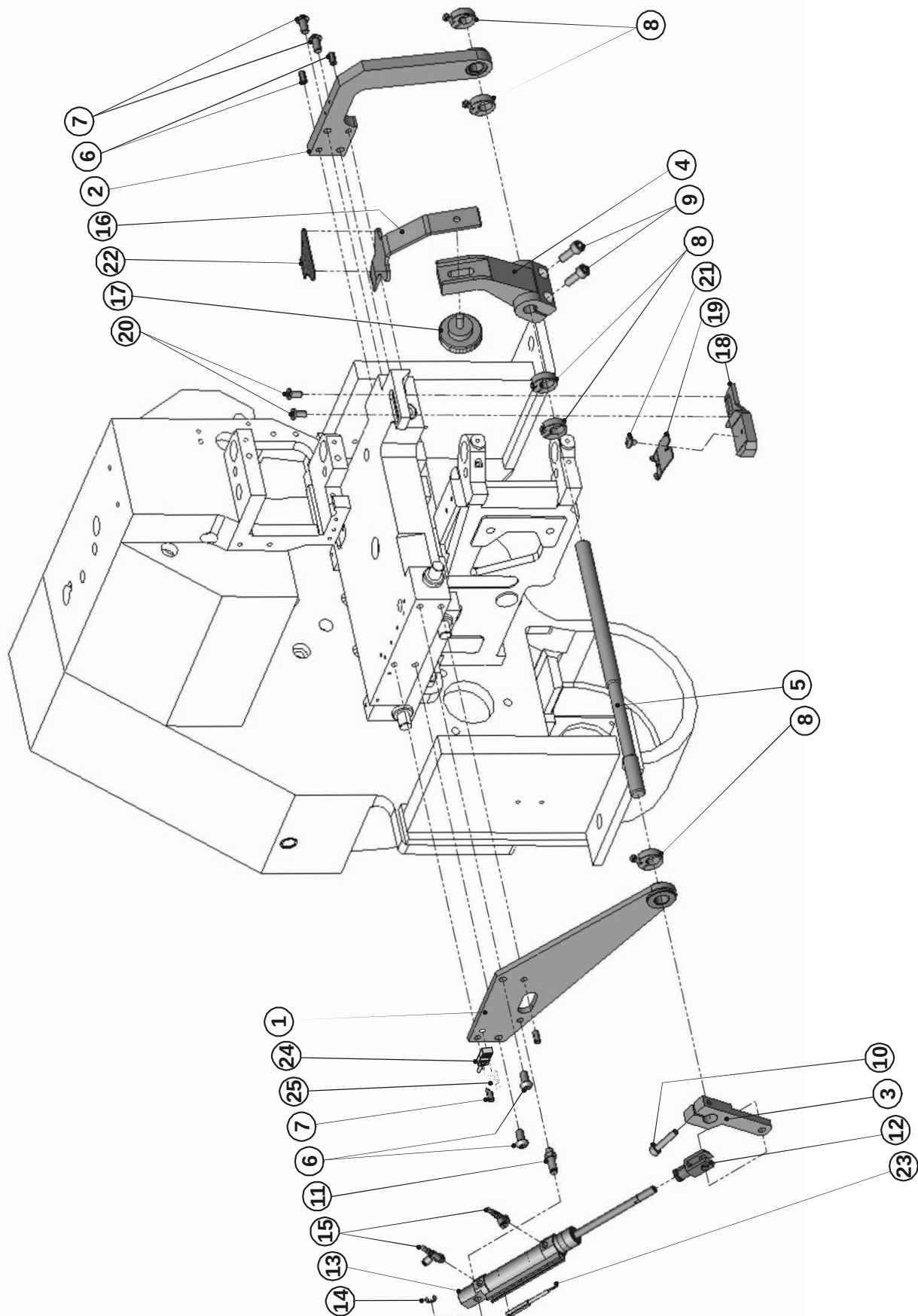
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ADJUSTABLE LIFT TONGUE



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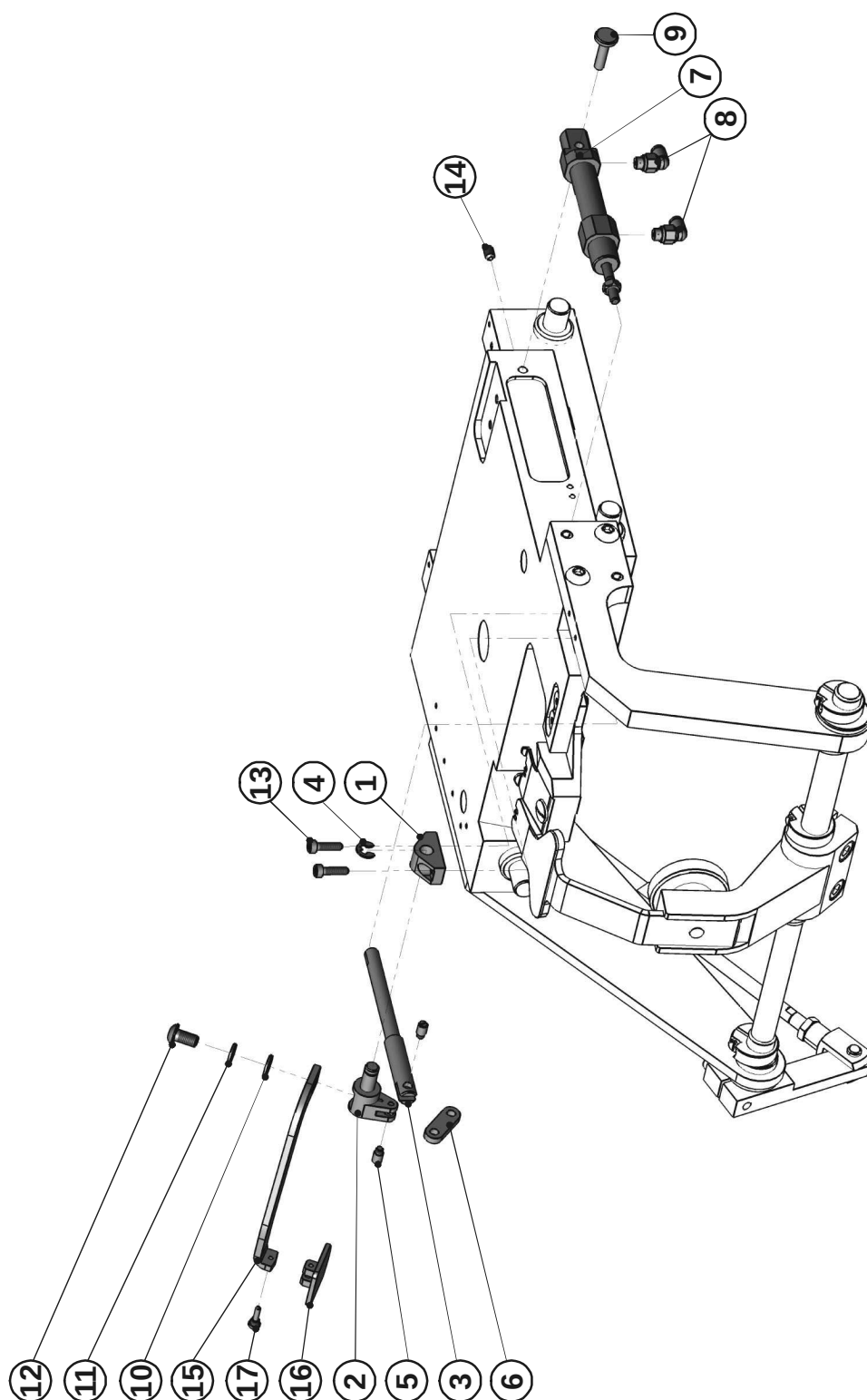
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ADJUSTABLE LIFT TONGUE

DET	PART NUMBER	DESCRIPTION	QTY.
01	71.1664.1.201	PLATE - LEFT	1
02	71.1664.1.202	PLATE - RIGHT	1
03	71.1665.1.016	LEVER	1
04	71.1664.1.079	LEVER	1
05	71.1129.1.026	TONGUE BAR	1
06	12.1014.0.510	SPRING PIN 5x10	4
07	08.6202.6.012	SCREW M6-12	4
08	17.0043.6.351	COLLAR 12	5
09	08.6000.6.016	SCREW M6-16	2
10	08.6000.5.030	SCREW M5-30	1
11	71.1273.9.139	STUD	1
12	12.0008.3.806	KNUCKLE	1
13	12.0008.3.808	CYLINDER CD85N16-25N-A	1
14	12.1045.0.004	RETAINING RING 4	1
15	12.0008.3.815	SPEED CONTROLER	2
16	71.1664.1.077	TONGUE (4-HOLE)	1
17	71.1169.6.006	TANG KNOB	1
18	71.1664.1.084	HOLDER	1
19	34538016	PUCKER PIN	1
20	08.6050.5.010	SCREW M5-10	2
21	17.0012.4.106	SCREW M4	1
22	71.1001.4.460	ANTI-SLIP MAT	1
23	06.7100.0.030	SENSOR BQ7	1
24	06.7100.0.024	SENSOR BQ6	1
25	08.6100.3.008	SCREW M3-8	1

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RETAINER ASSEMBLY



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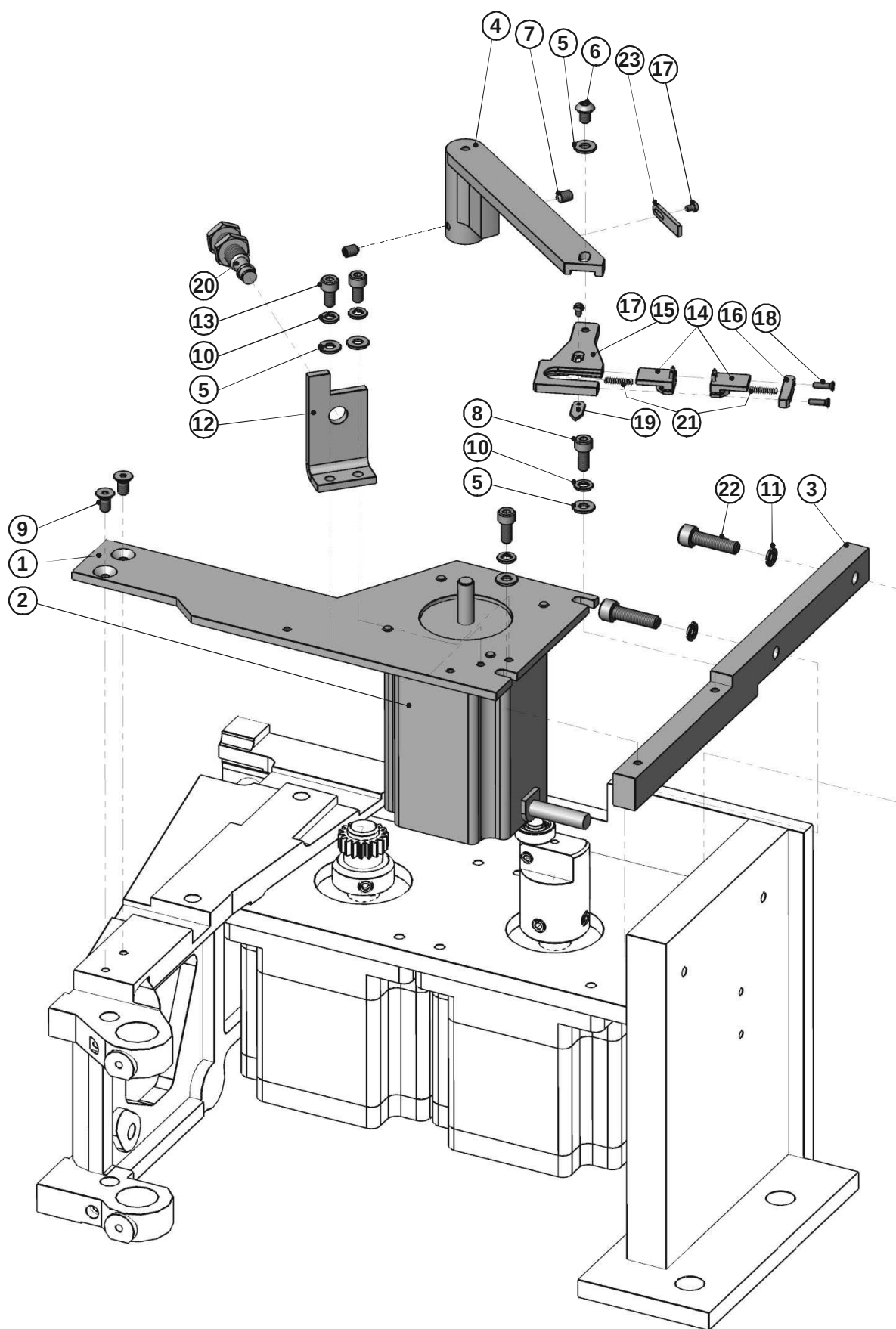
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RETAINER ASSEMBLY

DET	PART NUMBER	DESCRIPTION	QTY.
01	71.1237.2.076	BLOCK	1
02	71.1164.2.016	STUD	1
03	71.1345.5.006	BAR	1
04	12.1045.0.004	RETAINING RING	1
05	71.1161.1.071	STUD	2
06	71.1161.1.072	LINK	1
07	12.0008.3.410	CYLINDER	1
08	12.0008.3.809	CONNECTOR	2
09	71.1225.5.042	STUD	1
10	08.6852.5.000	WASHER	1
11	08.6802.5.000	SPRING	1
12	08.6200.5.010	SCREW M5-10	1
13	08.6000.3.012	SCREW M3-12	2
14	08.6400.4.006	SCREW M4-6	1
15	71.1721.1.110	FABRIC HOLDER	1
16	71.1721.1.111	PLATE	1
17	24.2076.0.000	SCREW	1
18	71.1001.4.461	ANTI-SLIP MAT	1

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BUTTON FEED MECHANISM



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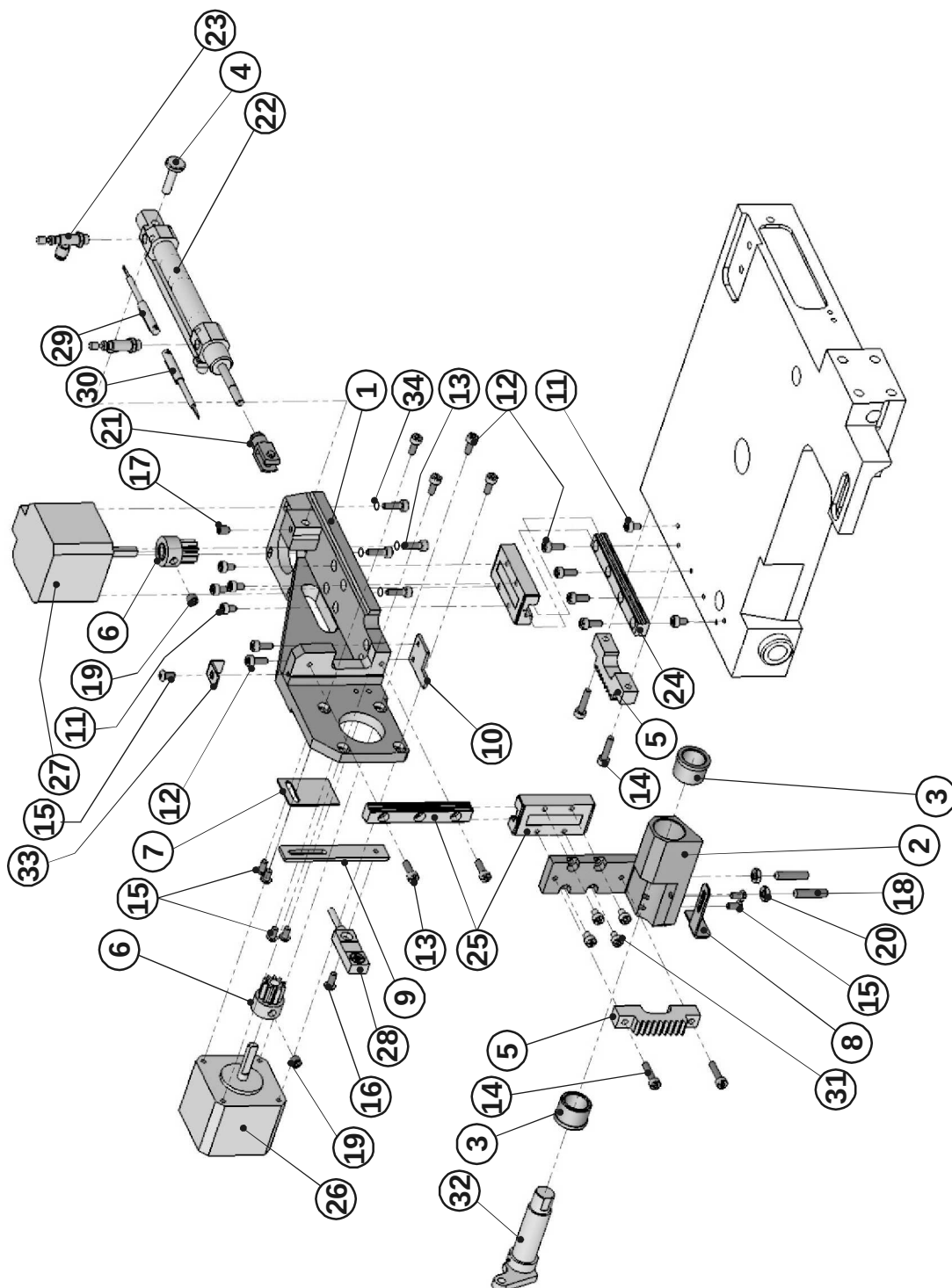
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BUTTON FEED MECHANISM

DET	PART NUMBER	DESCRIPTION	QTY.
01	71.1276.9.191	PLATE	1
02	06.7100.0.013	MOTOR	1
03	71.1652.0.004	HOLDER	1
04	71.1187.2.017	ARM	1
05	08.6852.4.000	WASHER M4	5
06	08.6200.4.006	SCREW M4-6	1
07	08.6400.4.006	SCREW M4-6	2
08	08.6000.4.010	SCREW M4-10	6
09	08.6100.4.008	SCREW M4-8	2
10	08.6802.4.000	SPRING WASHER	8
11	08.6802.5.000	SPRING WASHER M5	2
12	71.1652.0.006	SENSOR HOLDER	1
13	08.6000.4.008	SCREW M4-8	2
14-1	71.1171.4.017	BLOCK (4)	2
14-2	71.1171.4.016	BLOCK (2)	2
14-3	71.1171.4.019	BLOCK (4)	2
15	71.1325.1.076	PLATE	1
16	71.1325.1.077	STOP	1
17	08.6012.2.003	SCREW M2-3	1
18	08.6102.2.008	SCREW M2-8	2
19	71.1325.1.078	STOP	1
20	12.0010.4.093	SENSOR	1
21	12.3010.0.017	SPRING	2
22	08.6000.5.020	SCREW M5-20	2
23	71.1325.5.055	STOP	1

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BUTTON CHUCK MECHANISM



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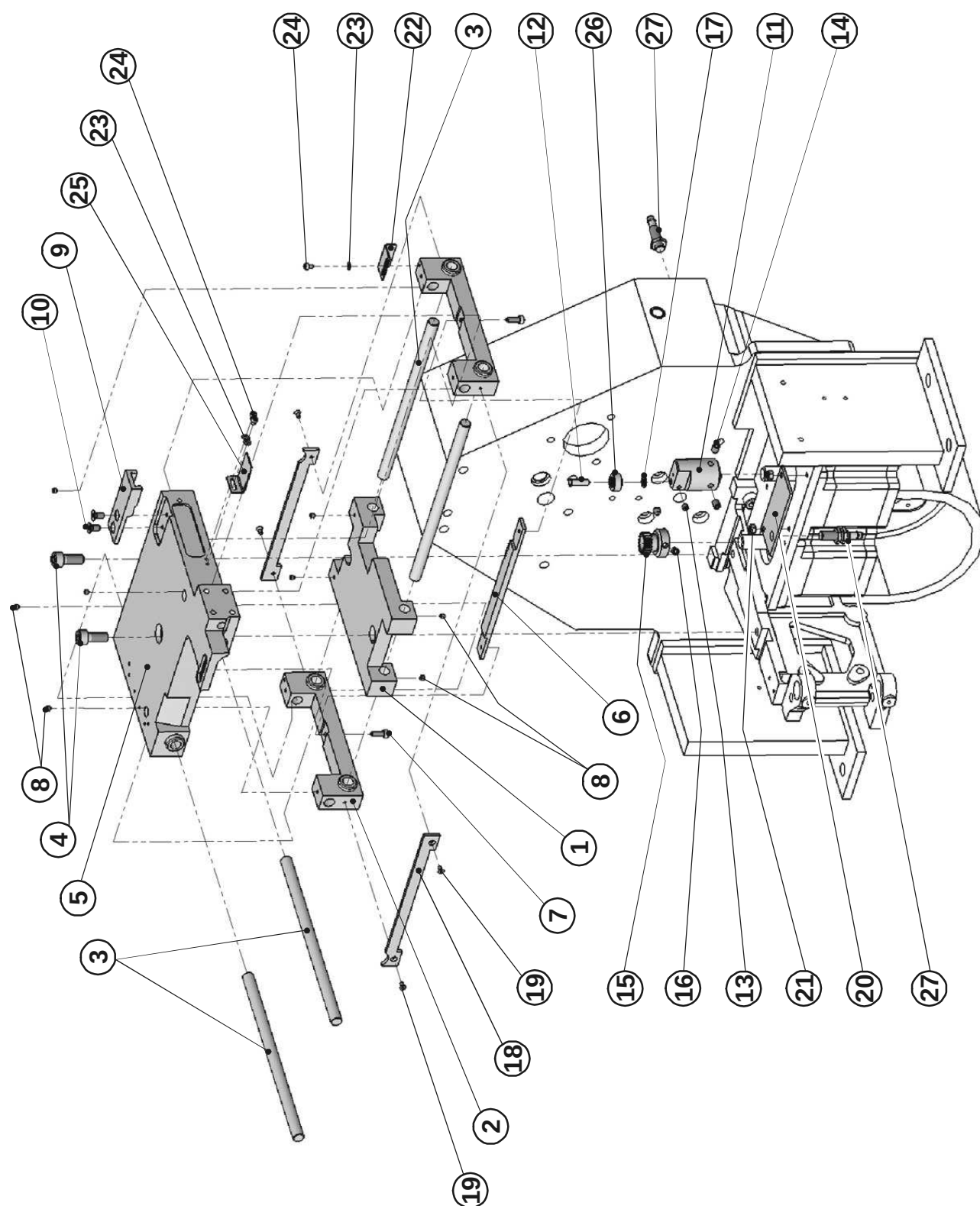
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BUTTON CHUCK MECHANISM

DET	PART NUMBER	DESCRIPTION	QTY.
01	71.1237.2.075	CONSOLE	1
02	71.1552.8.008	BRACKET	1
03	71.1651.8.074	BUSHING	2
04	71.1225.5.042	STUD	1
05	71.1651.8.070	RACK	2
06	71.1634.0.012	PINION	2
07	71.1325.5.049	SENSOR PLATE	1
08	71.1325.5.050	SENSOR PLATE	1
09	71.1325.5.051	HOLDER	1
10	71.1325.5.052	ENDSTOP	1
11	08.6000.3.005	SCREW M3-5	6
12	08.6000.3.008	SCREW M3-8	11
13	08.6000.3.010	SCREW M4-10	6
14	08.6000.3.014	SCREW M4-14	4
15	08.6200.3.006	SCREW M3-6	7
16	08.6200.3.008	SCREW M3-8	1
17	08.6400.4.006	SCREW M4-6	1
18	08.6400.4.018	SCREW M4-18	2
19	08.6400.5.005	SCREW M5-5	2
20	08.6712.4.000	NUT M4	2
21	12.0008.3.738	KNUCKLE	1
22	12.0008.3.807	CYLINDER	1
23	12.0008.3.815	SPEED CONTROLER	2
24	12.2070.1.001	RAIL GUIDE	1
25	12.2070.1.002	RAIL GUIDE	1
26	06.7100.0.012	MOTOR U4	1
27	06.7100.0.014	MOTOR U6	1
28	06.7100.0.023	SENSOR BQ4	1
29	06.7100.0.031	SENSOR BQ8	1
30	06.7100.0.032	SENSOR BQ9	1
31	08.6000.3.005	SCREW M3-5	4
32	71.1651.8.076	LEVER	1
33	71.1325.5.054	ENDSTOP	1
34	08.6852.3.000	WASHER M3	4

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TABLE MECHANISM



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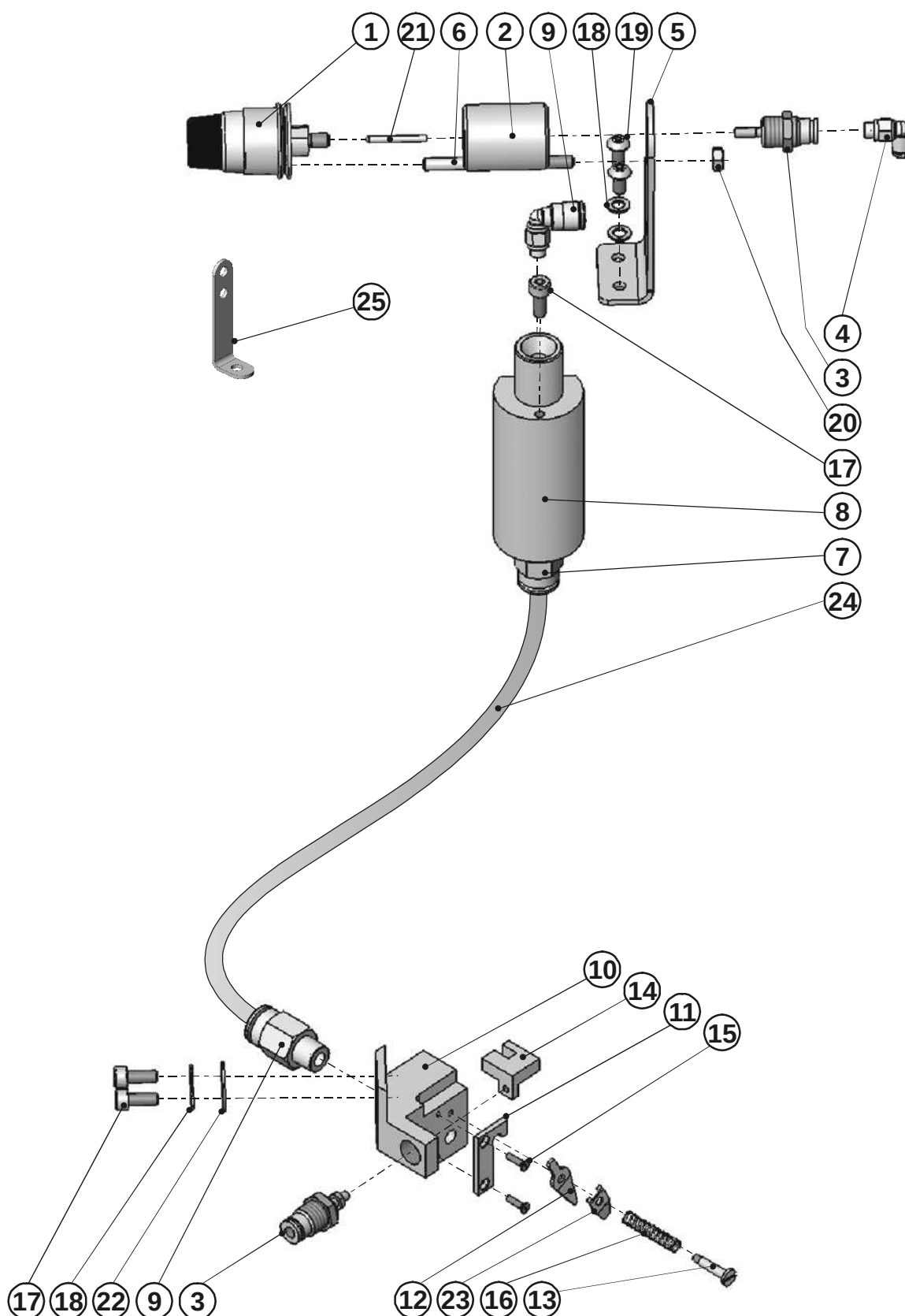
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TABLE MECHANISM

DET	PART NUMBER	DESCRIPTION	QTY.
01	71.1222.6.011	HOLDER	1
02	71.1666.6.006	SLIDE RAIL "X" ASM.	2
03	71.1184.8.019	BAR	4
04	08.6000.8.020	SCREW M8-20 DIN 912	2
05	71.1325.1.016	TABLE	1
06	71.1182.3.001	RACK	1
07	08.6000.4.012	SCREW M4-12 DIN 912	2
08	08.6400.4.005	SCREW M4-4 DIN 916	8
09	71.1276.6.056	GIB	1
10	08.6100.5.010	SCREW M5-10 DIN 7991	2
11	71.1666.6.007	ADAPTOR	1
12	71.1142.2.047	PIVOT	1
13	08.6400.5.005	SCREW M5-5 DIN 916	1
14	08.6400.6.008	SCREW M6-8 DIN 916	2
15	19.0055.1.401	GEAR	1
16	08.6400.6.006	SCREW M8-6 DIN 916	2
17	08.6852.5.000	WASHER 5,3 DIN 125	1
18	71.1273.5.093	CROSSBAR	2
19	08.6100.3.006	SCREW M3-6 DIN 7991	4
20	71.1223.6.102	HOLDER	1
21	08.6702.5.000	NUT M ISO 4032	2
22	71.1325.5.045	SENSOR PLATE	1
23	08.6852.3.000	WASHER M3 DIN 125A	3
24	08.6000.3.005	SCREW M3-5 DIN 912	3
25	71.1325.5.045	SENSOR PLATE	1
26	71.1666.6.008	ROLLER	1
27	12.0010.4.093	SENSOR	2
28	06.7100.0.010	STEPPER MOTOR	2
29	08.6800.5.000	SPRING WASHER M5	8
30	08.6000.5.025	SCREW M5-25	2
31	08.6000.5.020	SCREW M5-20	6

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AIR THREADING



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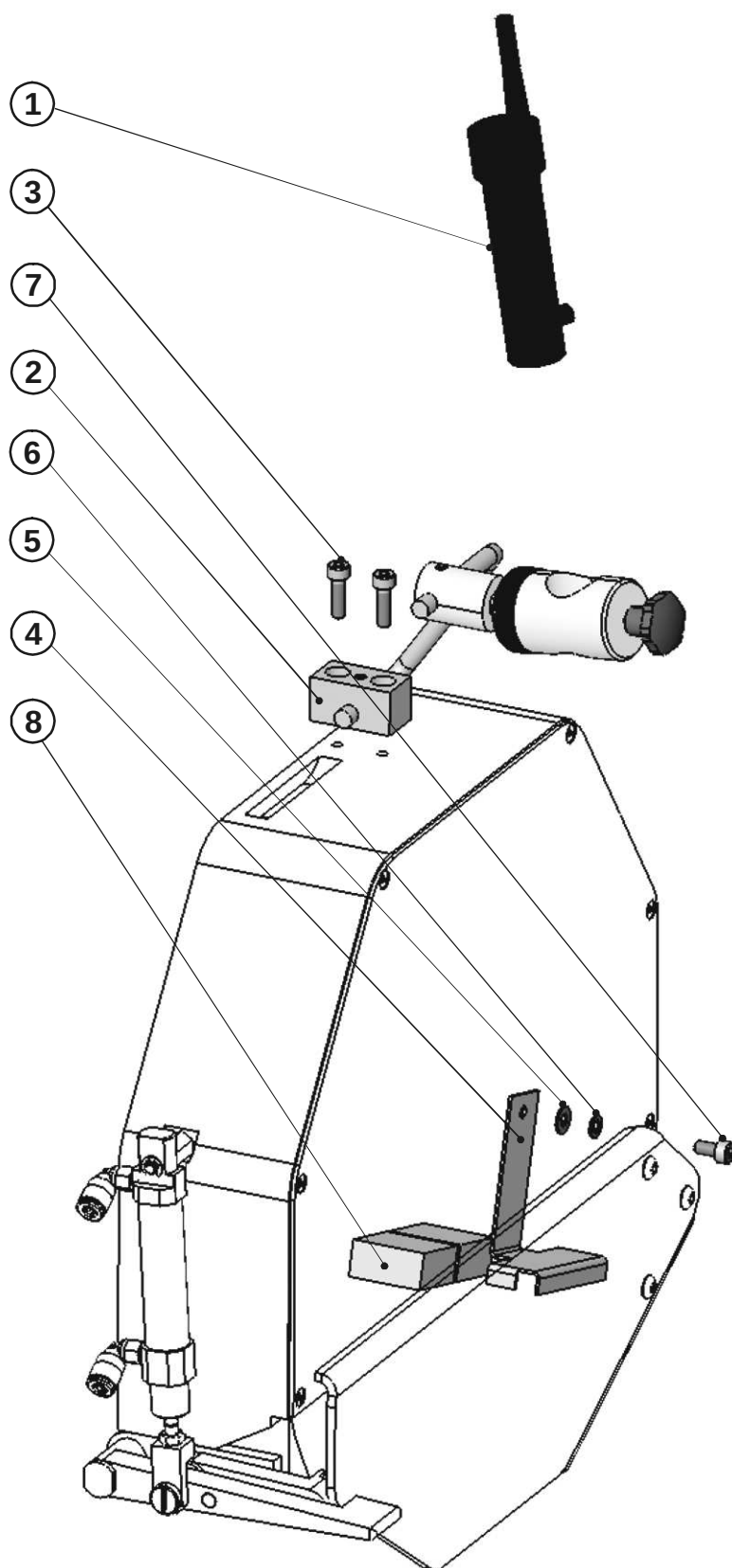
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AIR THREADING

DET	PART NUMBER	DESCRIPTION	QTY.
01	23.2044.0.050	TENSION ASSEMBLY	1
02	71.1546.1.029	BUSHING	1
03	12.0008.3.413	CYLINDER	2
04	12.0008.8.809	CONNECTOR	1
05	71.1546.1.030	HOLDER	1
06	71.1546.1.031	BAR	1
07	12.0008.3.421	CONNECTOR	2
08	71.1712.4.211	VACUUM BLOCK	1
09	12.0008.3.411	CONNECTOR	1
10	71.1712.4.212	HOLDER	1
11	71.1661.1.104	KNIFE	1
12	71.1661.1.105	KNIFE	1
13	71.1151.1.005	SCREW	1
14	71.1784.1.040	GUIDE	1
15	08.6102.2.008	SCREW M2-8	2
16	01.5018.0.000	SPRING	1
17	08.6000.4.010	SCREW M4-10	3
18	08.6802.4.000	SPRING WASHER M4	4
19	08.6202.4.008	SCREW M4-8	2
20	08.6702.4.000	NUT M4	1
21	10.1010.3.000	ROD	1
22	08.6852.4.000	WASHER M4	2
23	71.1661.1.106	SPRING PLATE	1
24	12.0008.3.431	TUBBING	1
25	05.0043.1.000	THREAD SMOTHER	1

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LIGHT ASSEMBLY



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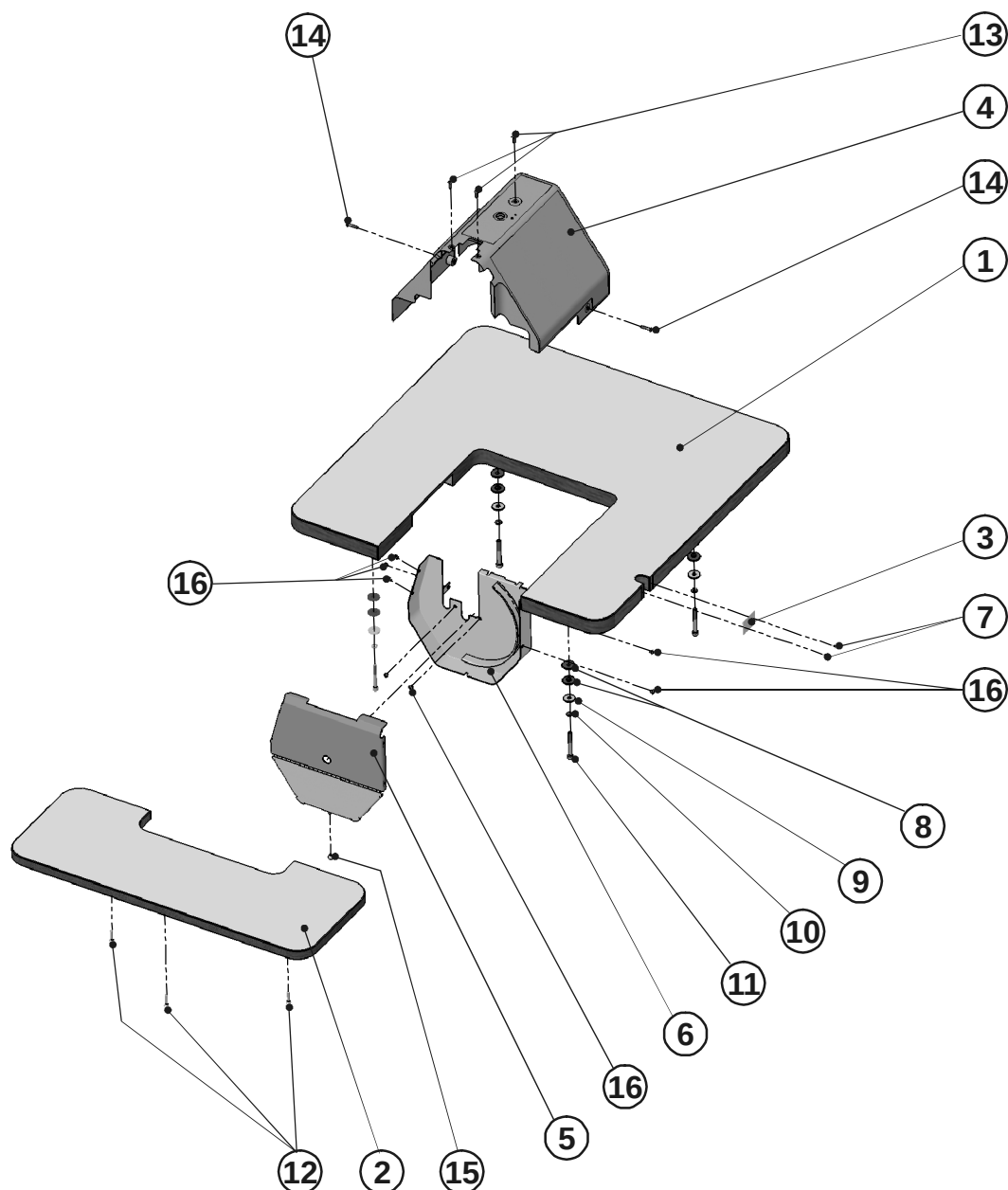
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LIGHT ASSEMBLY

DET	PART NUMBER	DESCRIPTION	QTY.
01	12.0010.4.115	LED POINTER CROSS - RED	1
02	12.0010.4.051	BRACKET 34 BALLJOINT	1
03	08.6000.4.015	SCREW M4-14	2
04	71.1451.5.108	LED LIGHT HOLDER	1
05	08.6852.4.000	WASHER M4	1
06	08.6802.4.000	SPRING WASHER M4	1
07	08.6000.4.008	SCREW M4-8	1
08	12.0010.4.036	LED KIT	1

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COVERS AND GUARDS ASSEMBLY



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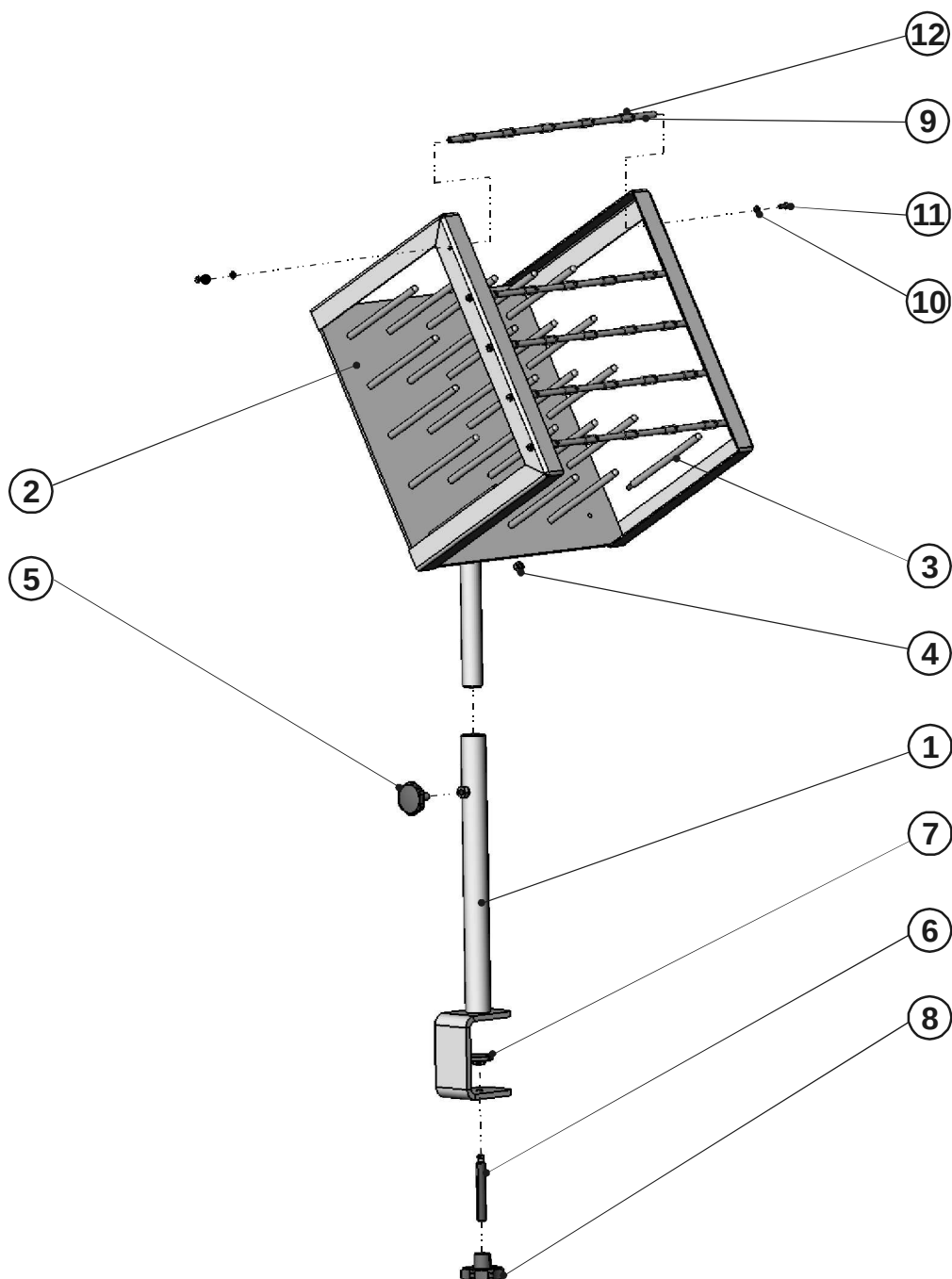
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COVERS AND GUARDS ASSEMBLY

DET	PART NUMBER	DESCRIPTION	QTY.
01	04.9071.0.900	TABLE TOP ASS.	1
02	04.9071.0.901	EXTENSION TABLE EBS	1
03	71.1261.3.035	PLATE	1
04	71.1570.0.020	COVER - HEAD - ASS.	1
05	71.1570.0.025	COVER - LOWER LOOPER	1
06	71.1570.0.024	COVER - LOWER LOOPER	2
07	08.6646.3.016	WOOD SCREW 3-16	2
08	17.0095.1.272	WASHER	8
09	17.0019.0.441	WASHER	4
10	08.6802.8.000	WASHER	4
11	08.6000.8.065	SCREW M 8x65	4
12	08.6100.6.030	SCREW M 6x30	3
13	08.6202.5.016	SCREW M 5x16	3
14	08.6202.5.025	SCREW M5x25	2
15	12.0008.6.979	SCREW	1
16	08.6202.5.006	SCREW M5x16	8

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THREAD STAND

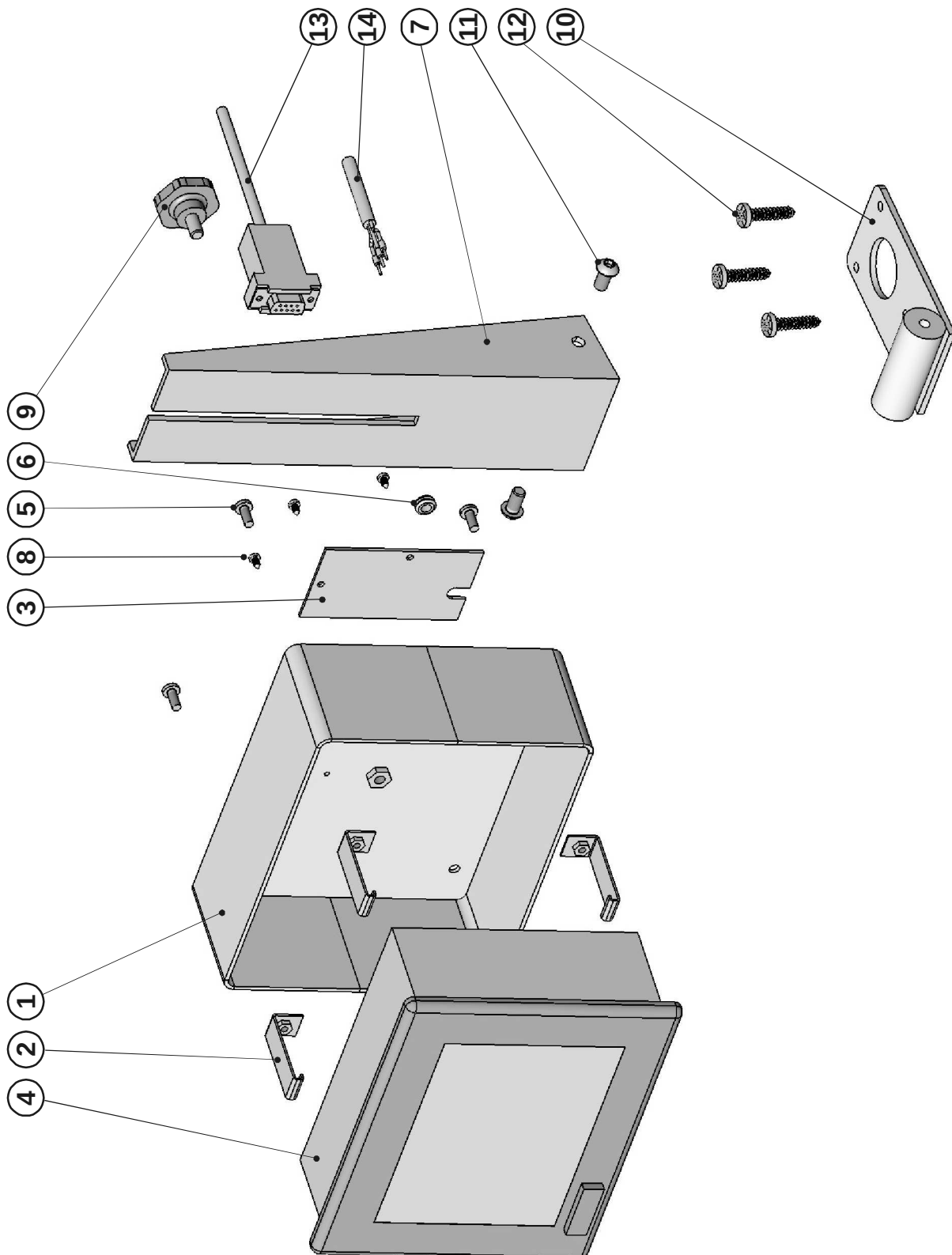


THREAD STAND

DET	PART NUMBER	DESCRIPTION	QTY.
01	71.1458.7.002	LEG	1
02	71.1458.7.003	PLATE ASSEMBLY	1
03	71.1151.1.054	BAR	25
04	08.6702.5.000	NUT M5 ISO 4032	25
05	19.0014.7.003	SCREW-PANEL	1
06	08.6490.8.060	GRUB SCREW M8X60 DIN 6332	1
07	12.0008.6.229	THRUST PAD LOW DIN 6311	1
08	12.0008.6.993	STAR GRIPS DIN 6336	1
09	71.1661.1.107	GUIDE	5
10	08.6802.3.000	SPRING WASHER M3 DIN 128	10
11	08.6012.3.008	SCREW M3-8 ISO 1207	10
12	71.1661.1.108	STOP	25

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PANEL KIT GOT 1000



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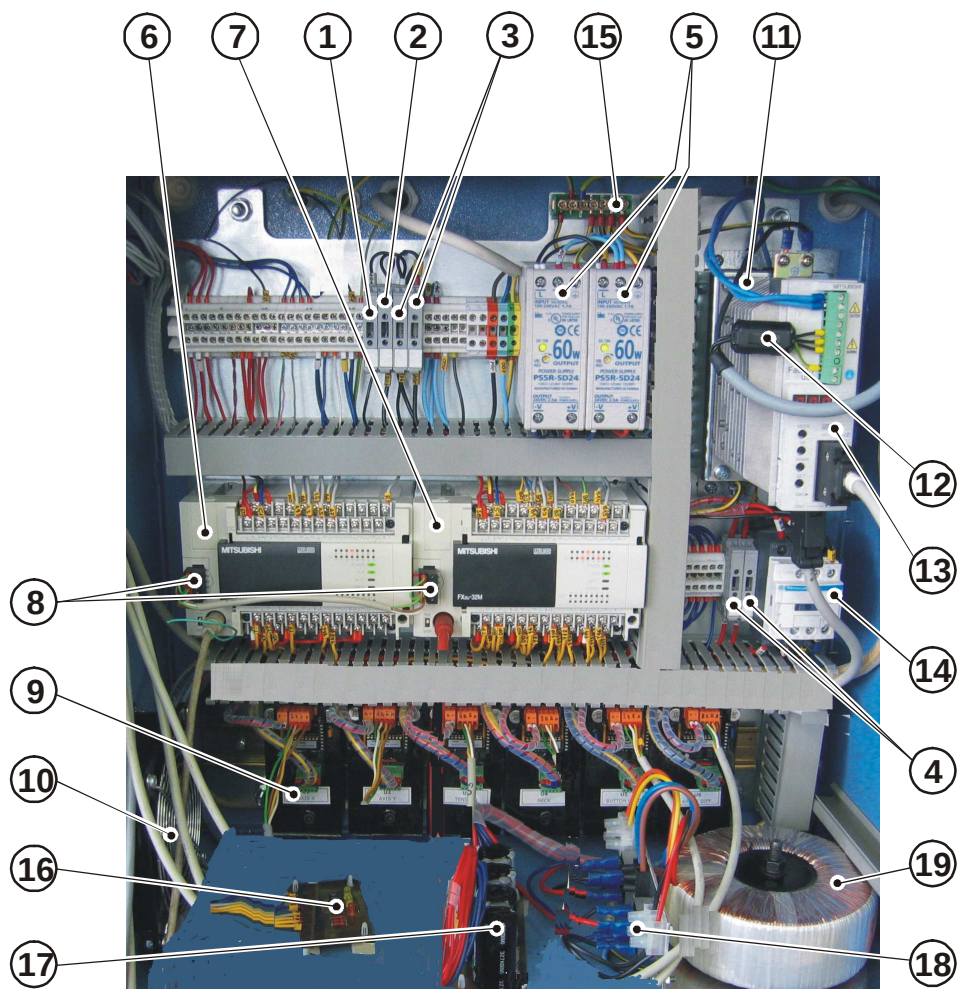
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PANEL KIT GOT 1000

DET	PART NUMBER	DESCRIPTION	QTY.
01	71.1451.7.080	PANEL COVER GOT 1000	1
02	71.1451.7.081	PANEL HOLDER GOT 1000	4
03	24.0161.0.000	COVERS	1
04	71.8001.0.003	DISPLAY GT1155-QSBD	1
05	08.6032.4.010	SCREW M4-10	4
06	12.0008.4.581	BUSHING	1
07	19.0083.7.002	PANEL STAND	1
08	08.6662.3.0006	SCREW	3
09	19.0014.7.003	SCREW-PANEL	1
10	19.0005.0.013	PANEL STAND BASE	1
11	08.6202.6.012	SCREW M6-12 DIN 7380	2
12	08.6663.5.025	SCREW	3
13	12.0008.4.821	DISPLAY CABLE FX-50DU-CABO-1M	1
14	06.7100.0.041	CABLE DISPLAY POWER	1
15	12.0008.4.140	SPIRAL HOSE	0,5M

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ELECTROBOX



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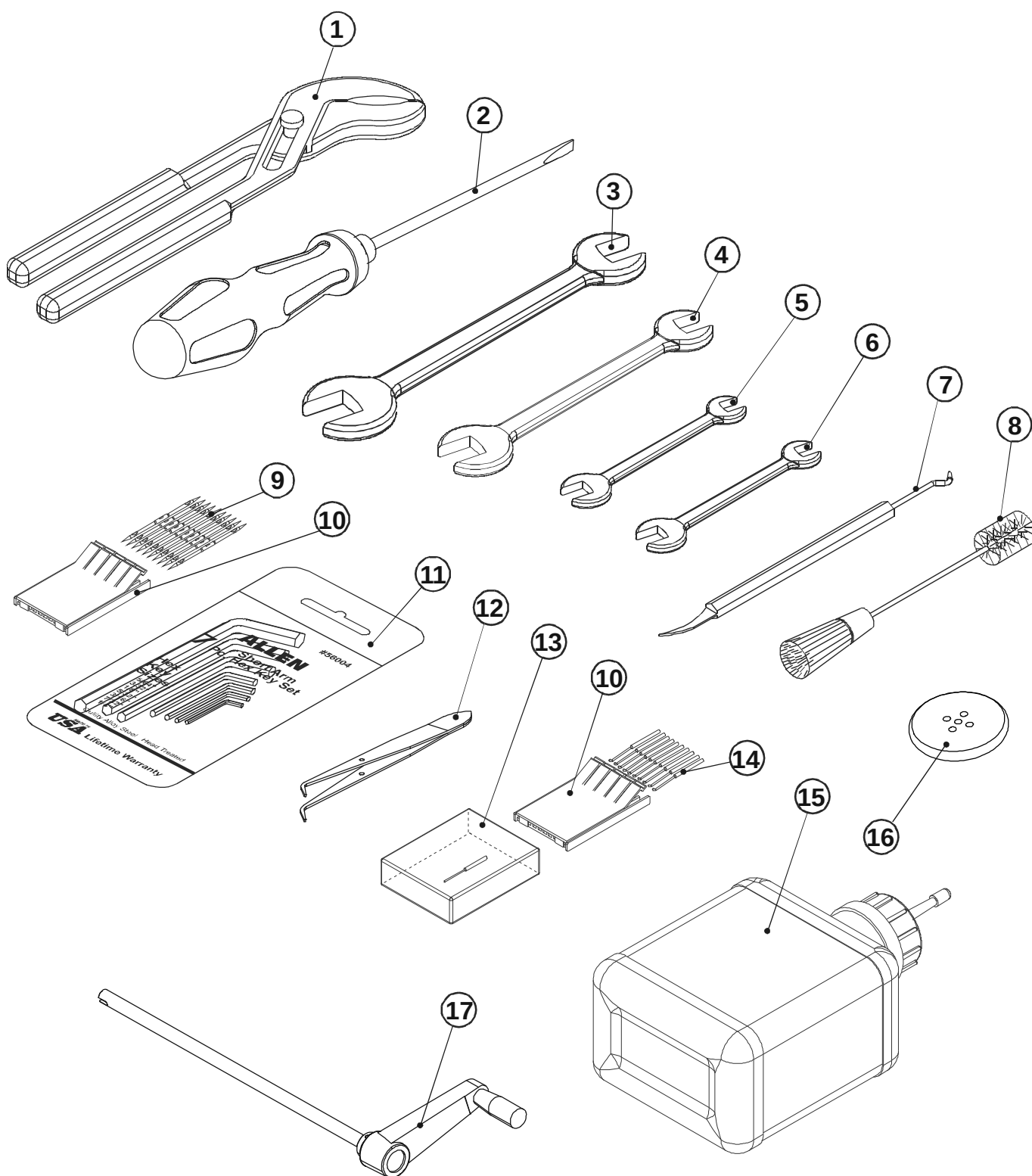
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ELECTROBOX

DET	PART NUMBER	DESCRIPTION	QTY.
01	12.0008.4.063	T1 A FUSE F1	1
02	12.0008.4.109	T5 A FUSE F2	1
03	12.0008.4.664	T10 A FUSE F3, F4	2
04	12.0008.4.664	T10 A FUSE F5, F6	2
05	06.7100.0.045	POWER GS1, GS2	2
06	71.8001.0.001	PCL-A	1
07	71.8001.0.002	PCL-B	1
08	12.0010.4.119	BLOCK RS 485	2
09	12.0008.4.898	DRIVER U1-U6	6
10	12.0008.4.682	FAN EV 1	1
11	12.0008.4.744	FILTER Z1	1
12	12.0008.4.745	FILTER Z2	1
13	71.8001.0.004	SERVODRIVE U10	1
14	12.0008.4.833	CONTACTOR KM1	1
15	06.7100.0.045	BRIDGE PE	1
16	12.0010.4.134	PLATE CB1	1
17	12.0010.4.136	PLATE CB2	1
18	12.0008.4.770	RECTIFIER DV1, DV2	2
19	12.0010.4.007	TOROID TRAFO GS3	1

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ACCESSORIES



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ACCESSORIES

DET	PART NUMBER	DESCRIPTION	QTY.
01	26913005	PLIERS	1
02	17.0008.6.005	SCREWDRIVER	1
03	03.0018.0.000	WRENCH 3/8 X 5/16"	1
04	12.0008.6.108	WRENCH 11 - 12	1
05	12.0008.6.109	WRENCH 8 - 10	1
06	12.0008.6.111	WRENCH 5,5-7	1
07	49910018	CLEANER	1
08	12.0008.6.975	PERK BRUSCH	1
09	00200038	NEEDLE	10
10	12.0008.6.968	BOX NEEDLE SHORT	2
11	84.0003.0.390	METRIC ALLENKEY	1
12	12.0008.6.215	TWEEZERS PFAFF	10
13		BOX	1
14	37213001	NEEDLE THREADER	1
15	05.0090.1.000	OIL CAN	1
16	71.1143.1.086	GAGE	1
17	71.1319.2.002	HAND CRANK	1

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ACCESSORIES SPECIAL



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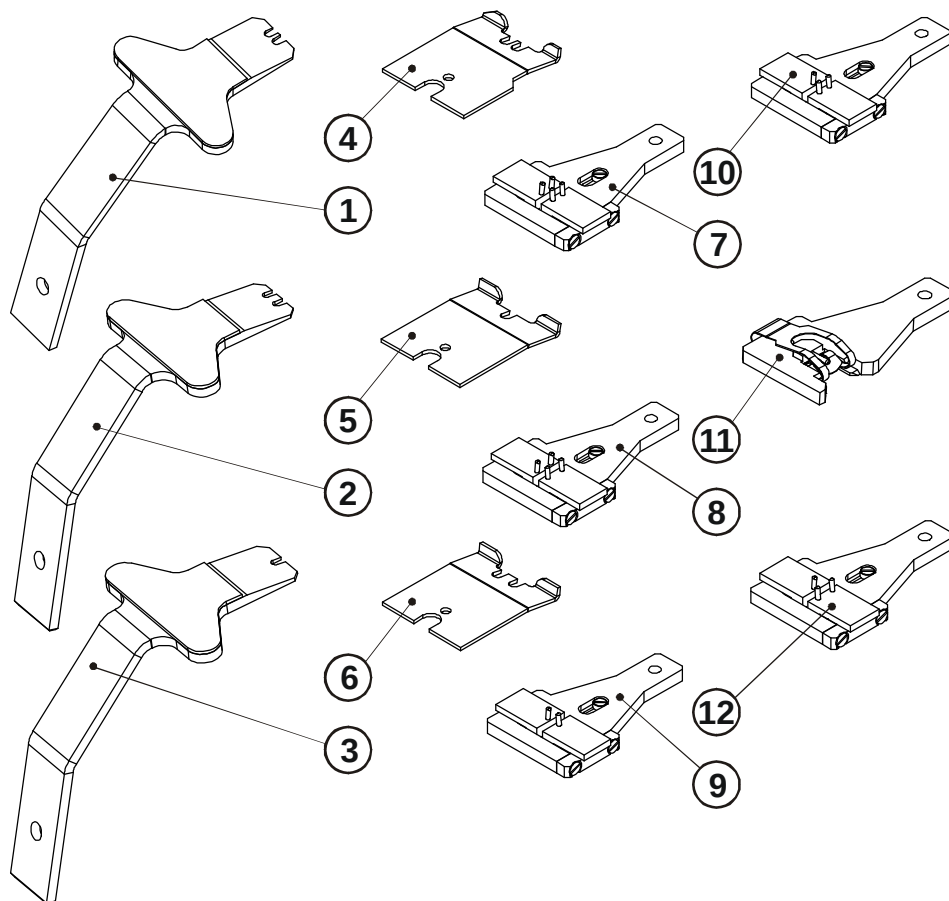
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ACCESSORIES SPECIAL

DET	PART NUMBER	DESCRIPTION	QTY.
		ACCESSORIES SPECIAL	1

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STANDARD ACCESSORIES HOLDERS



Button Type	Hole/ Stitch Spacing (mm)	Button Holder	Tongue	Pucker Pin
	3,0-6,0 mm	03.5571.0.015	03.5571.0.012	71.1453.8.020
	3,0-4,5 mm	03.5571.0.016	03.5571.0.010	34538016
	4,5-6,0 mm	03.5571.0.018	03.5571.0.011	71.1453.8.021
	3,0-4,5 mm	03.5571.0.013	03.5571.0.010	34538016
	4,5-6,0 mm	03.5571.0.014	03.5571.0.011	71.1453.8.021
	0 mm	03.5571.0.017	03.5571.0.012	71.1453.8.020
	3,0-4,5 mm		03.5571.0.010	34538016
	4,5-6,0 mm		03.5571.0.011	71.1453.8.021

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STANDARD ACCESSORIES HOLDERS

DET	PART NUMBER	DESCRIPTION	QTY.
01	03.5571.0.010	TONGUE (4/3-4,5)	1
02	03.5571.0.011	TONGUE (4/4,5-6)	1
03	03.5571.0.012	TONGUE (SHANK BUTTON)	1
04	34538016	PUCKER PIN (4-HOLE)	1
05	71.1453.8.020	PUCKER PIN (2-HOLE)	1
06	71.1453.8.021	PUCKER PIN (4/4,5-6)	1
07	03.5571.0.013	BUTTON HOLDER (4/3-4,5)	1
08	03.5571.0.014	BUTTON HOLDER (4/4,5-6)	1
09	03.5571.0.015	BUTTON HOLDER (2/3-6)	1
10	03.5571.0.016	BUTTON HOLDER (3/3-4,5)	1
11	03.5571.0.017	BUTTON HOLDER (BUTTON SHANK)	1
12	03.5571.0.018	BUTTON HOLDER (3/4,5-6)	1

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00200038	3-17	22	1	05.0043.1.000	3-31	25	1	08.6000.5.016	3-11	14	4
00200038	3-43	09	10	05.0090.1.000	3-43	15	1	08.6000.5.020	3-25	22	2
22965006	3-17	06	4					08.6000.5.020	3-29	31	6
24971069	3-5	06	1	06.7100.0.010				08.6000.5.022	3-5	07	1
24971495	3-11	20	1	06.7100.0.010	3-29	28	2	08.6000.5.025	3-29	30	2
26913005	3-43	01	1	06.7100.0.011	3-11	28	1	08.6000.5.030	3-7	31	2
				06.7100.0.012	3-27	26	1	08.6000.5.030	3-19	44	2
31111009				06.7100.0.013	3-25	02	1	08.6000.5.030	3-21	10	1
31111009	3-17	07	2	06.7100.0.014	3-27	27	1	08.6000.6.016	3-21	09	2
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31697002	3-17	18	1	06.7100.0.032	3-27	30	1	08.6000.8.065	3-35	11	4
31697003	3-17	03	1	06.7100.0.041	3-39	14	1	08.6012.2.003	3-25	17	1
31815017	3-9	09	2	06.7100.0.045	3-41	05	2	08.6012.3.008	3-37	11	10
34538016	3-21	19	1	06.7100.0.045	3-41	15	1	08.6017.8.016	3-15	17	1
34538016	3-47	04	1	07.6321.0.001	3-19	39	1	08.6032.3.035	3-13	16	2
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